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Teffenhart, Jr. (43) **Pub. Date: Apr. 11, 2024**

(54) **SYSTEM AND METHOD HAVING AN IMPROVED BEAM AND BEAM COUPLING SYSTEM**

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(72) Inventor: **Thomas Joseph Teffenhart, Jr.**, Sarasota, FL (US)

(21) Appl. No.: **18/545,027**

(22) Filed: **Dec. 19, 2023**

Related U.S. Application Data

(63) Continuation of application No. 17/343,936, filed on Jun. 10, 2021, now Pat. No. 11,891,792, which is a continuation of application No. 16/829,560, filed on Mar. 25, 2020, now Pat. No. 11,072,922, which is a continuation of application No. 16/014,384, filed on Jun. 21, 2018, now Pat. No. 10,640,968.

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E04B 1/24	(2006.01)
E04B 1/38	(2006.01)

(52) **U.S. Cl.**

CPC ***E04B 1/1906*** (2013.01); ***E04B 1/2403*** (2013.01); ***E04B 1/388*** (2023.08); *E04B 2001/1933* (2013.01); *E04B 2001/1963* (2013.01); *E04B 2001/1984* (2013.01); *E04B 2001/2406* (2013.01); *E04B 2001/2421* (2013.01); *E04B 2001/2448* (2013.01); *E04B 2001/2457* (2013.01)

(57) **ABSTRACT**

A building system that utilizes an improved beam and coupling system for building a frame or structure having improved strength and durability and improving performance and/or spanning distance of the beam.

FIG. 1A

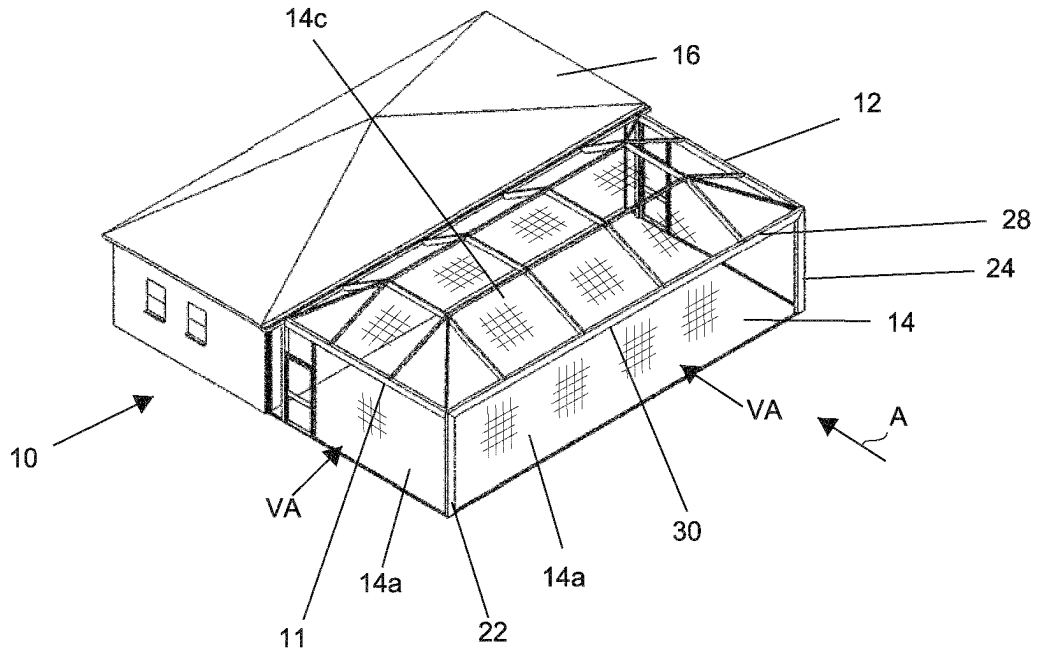
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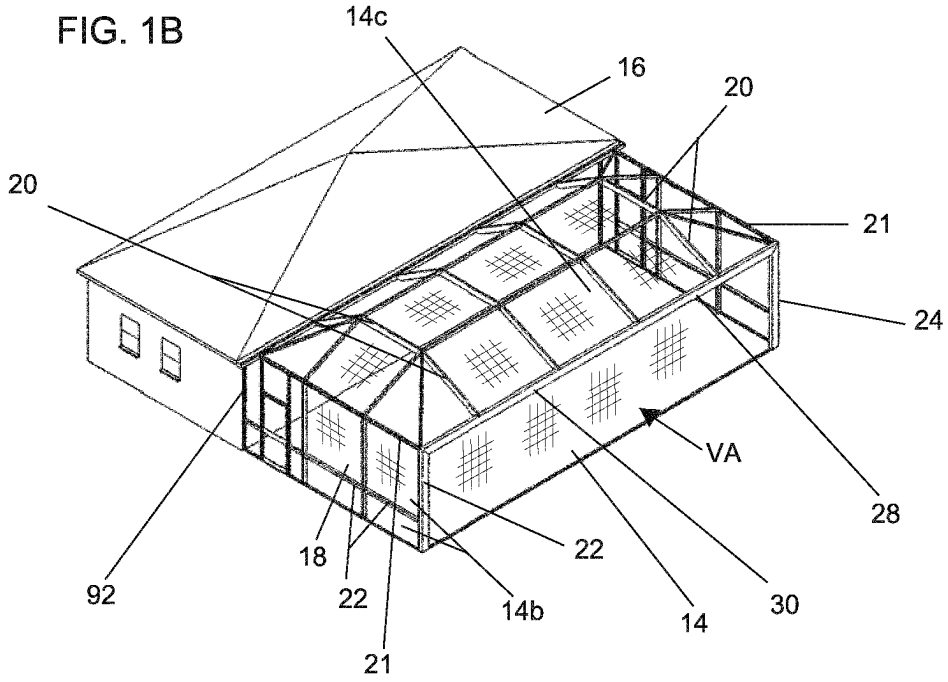
FIG. 1B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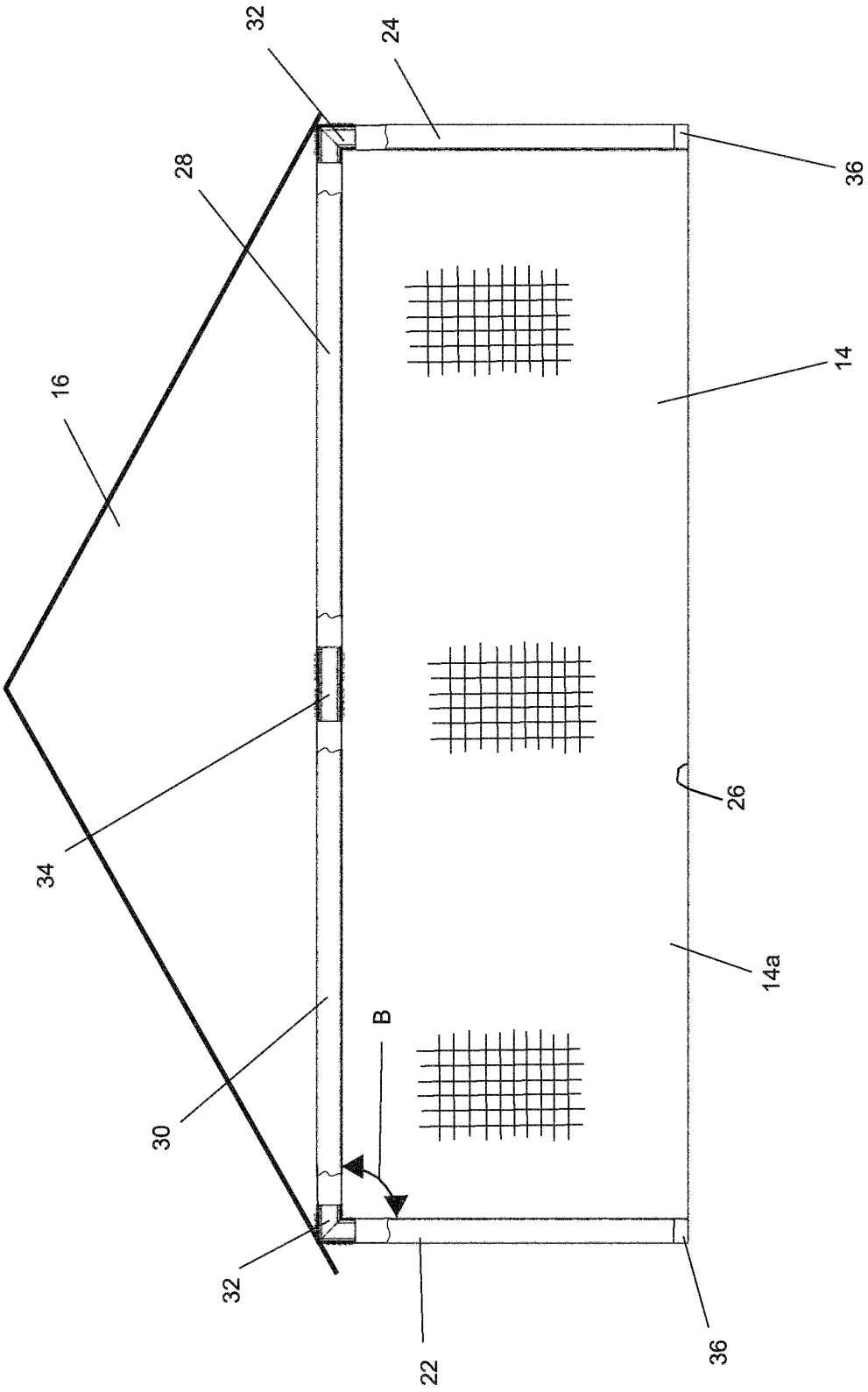


FIG. 1C

FIG. 2A

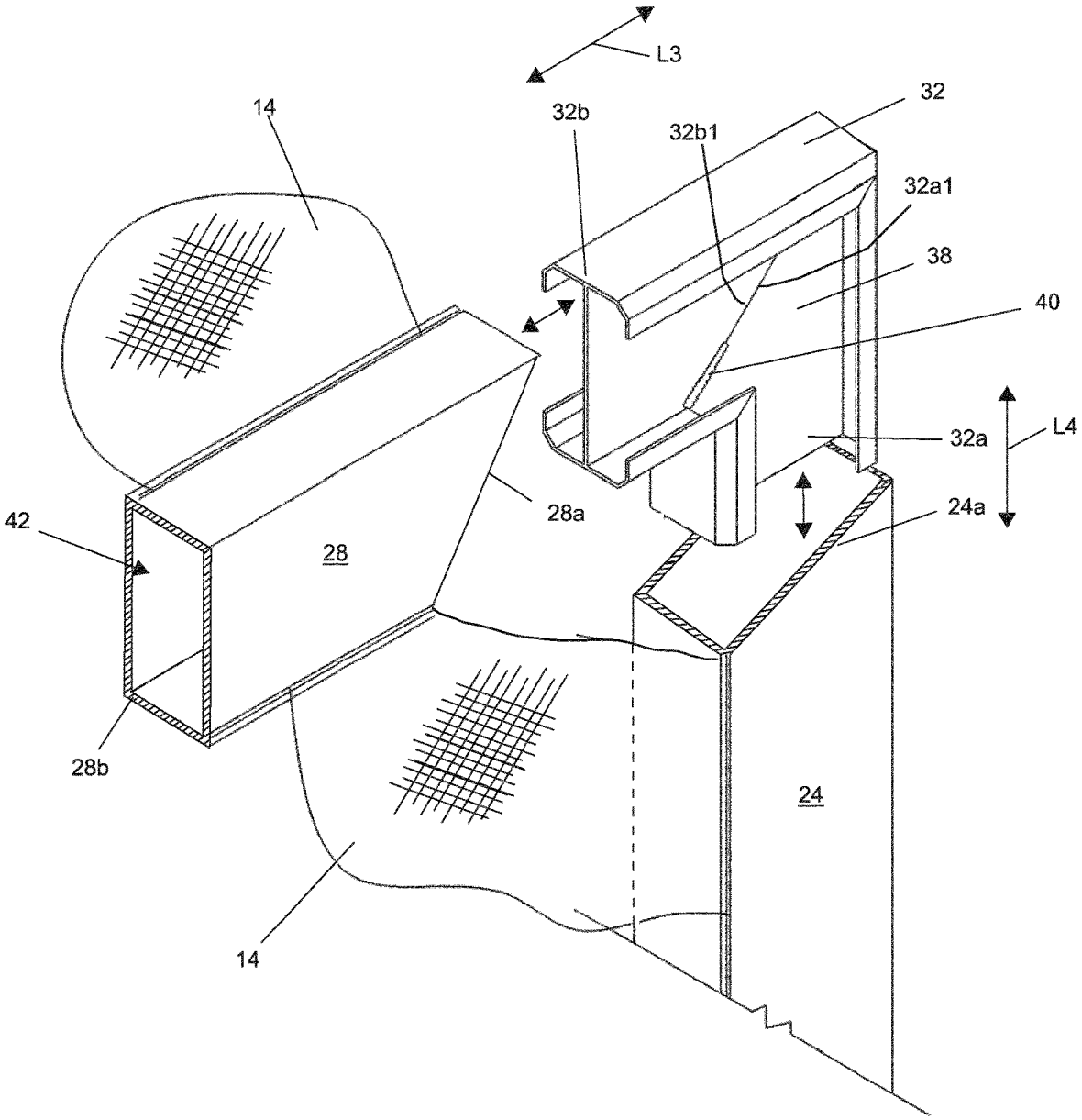


FIG. 2B

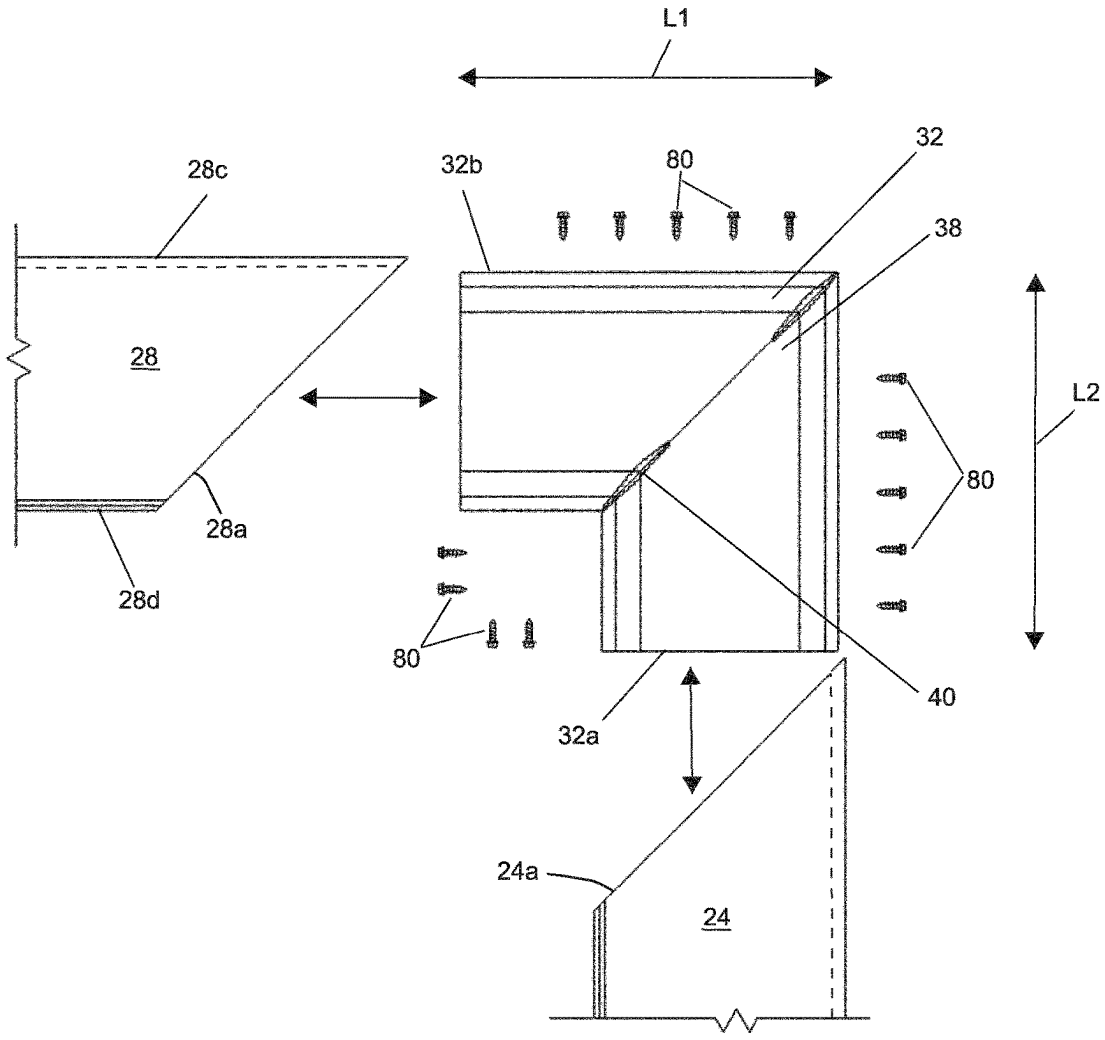


FIG. 2C

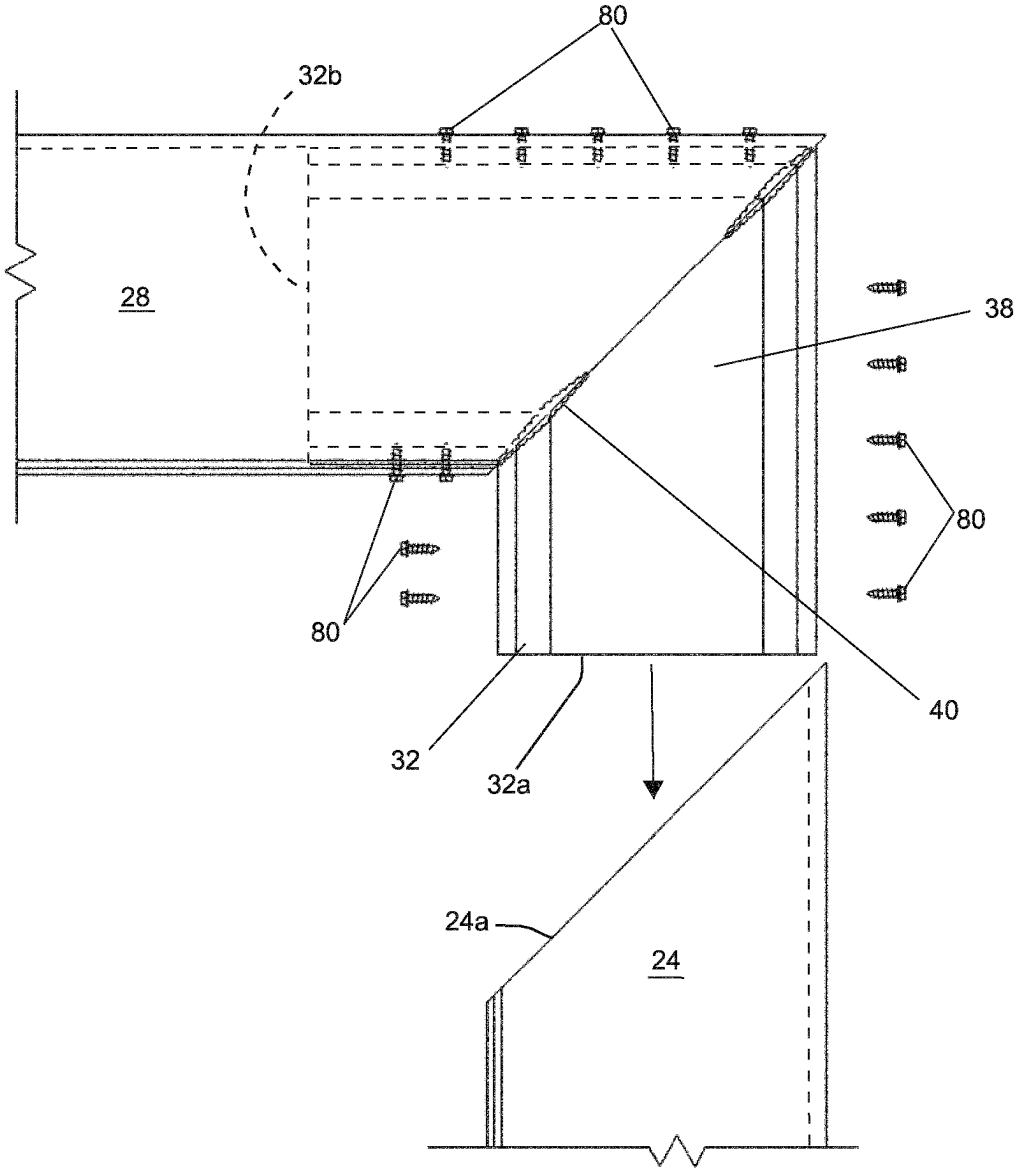


FIG. 2D

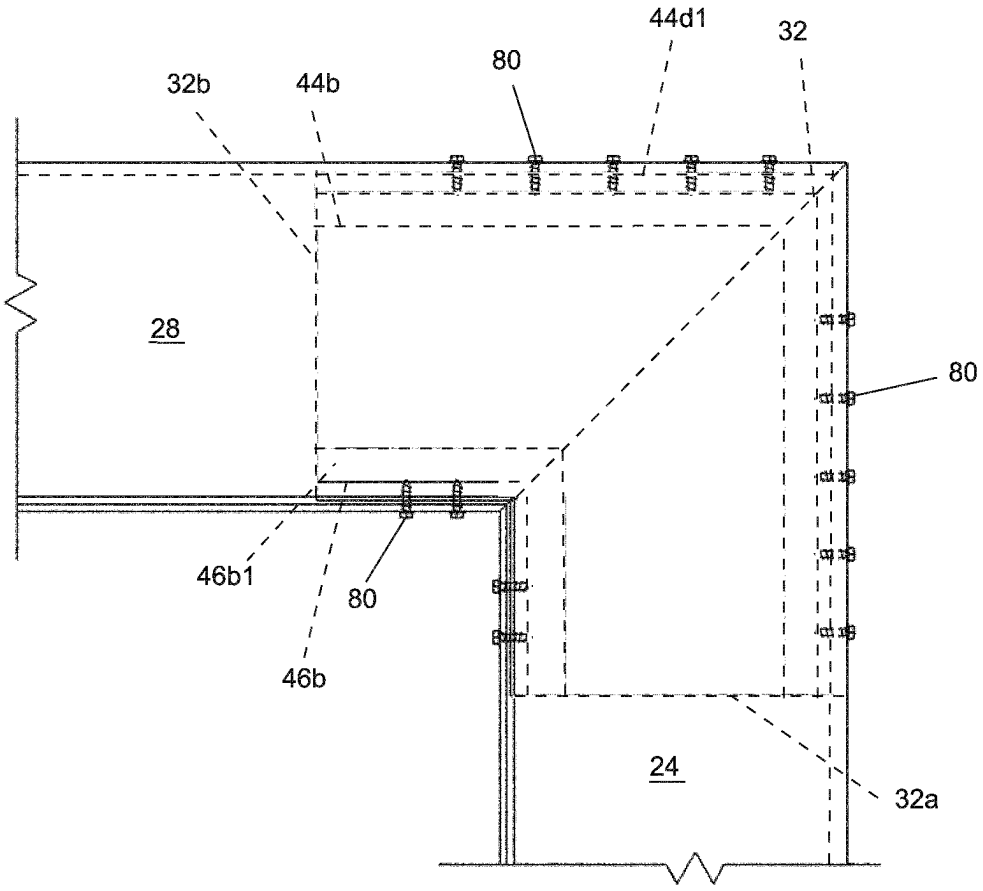


FIG. 2E

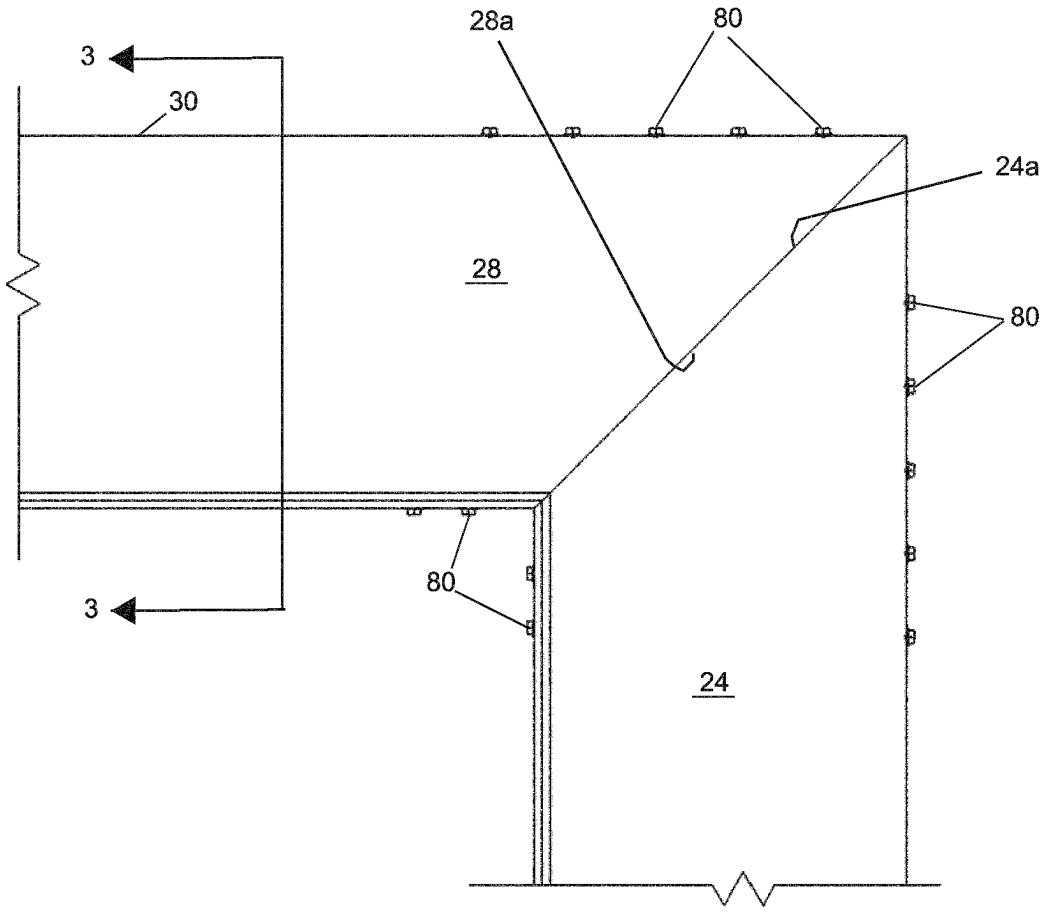
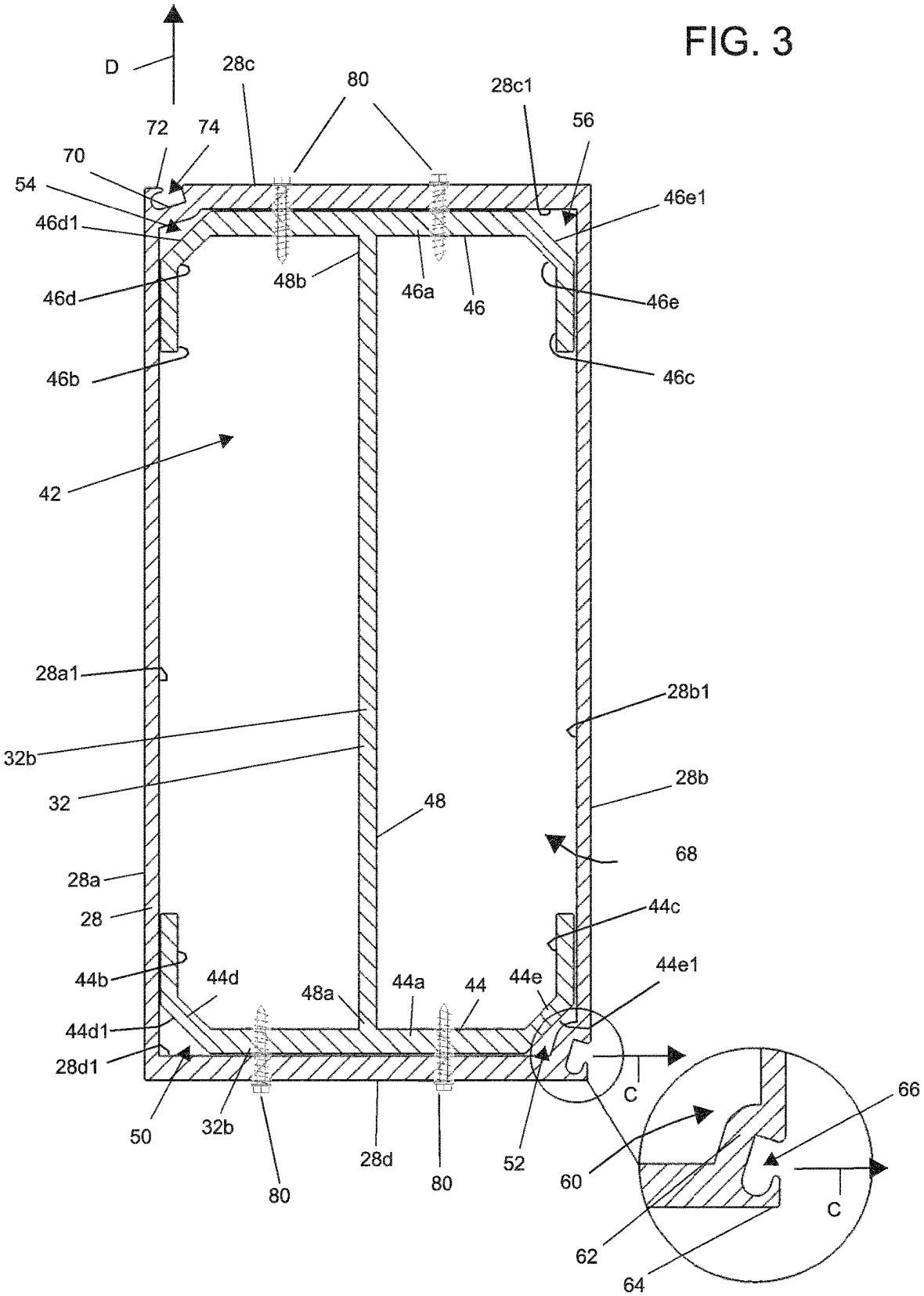


FIG. 3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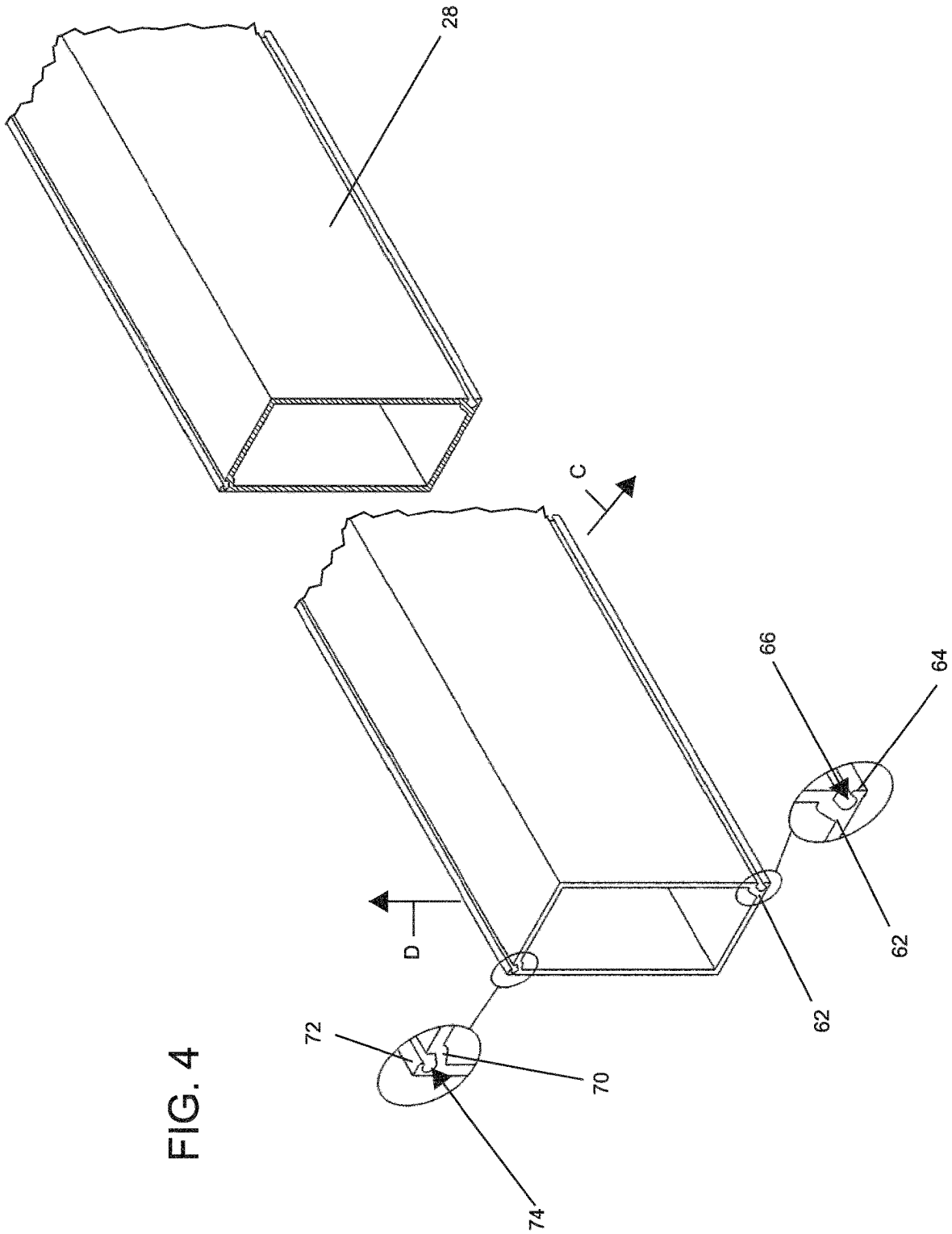


FIG. 4

FIG. 5A

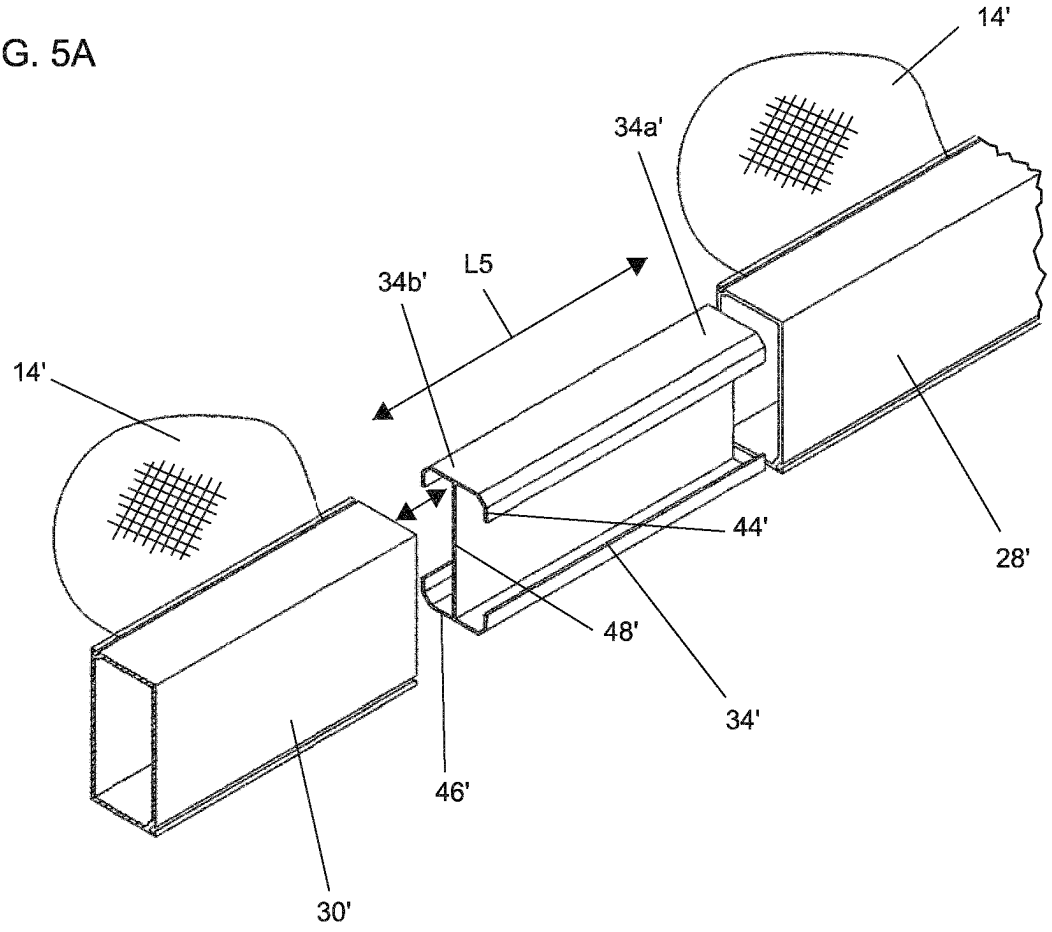
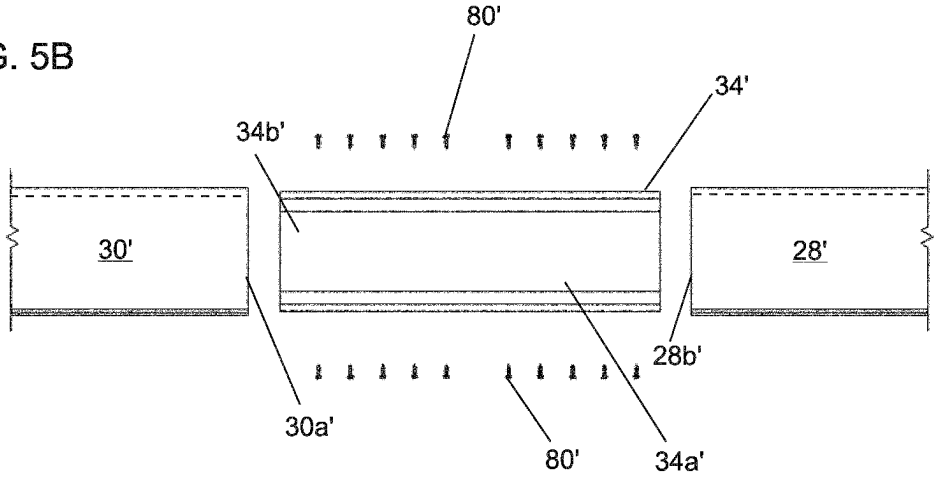


FIG. 5B



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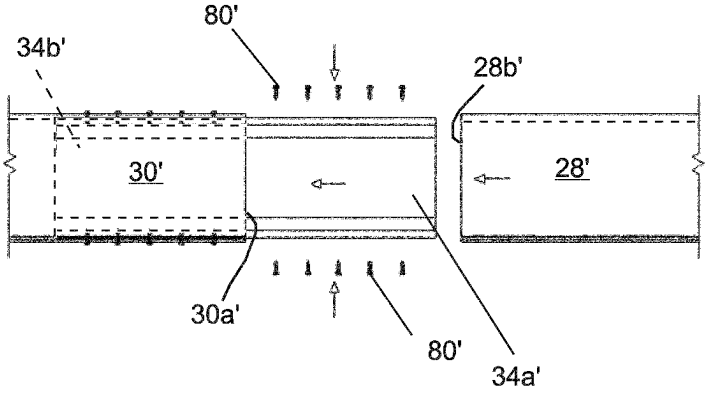

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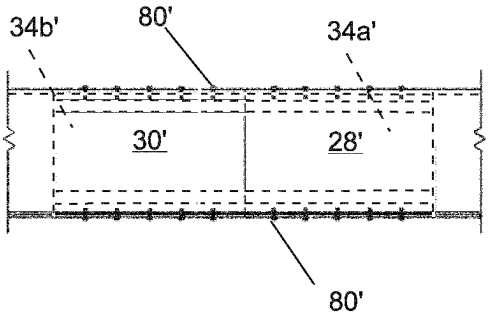

FIG. 5E

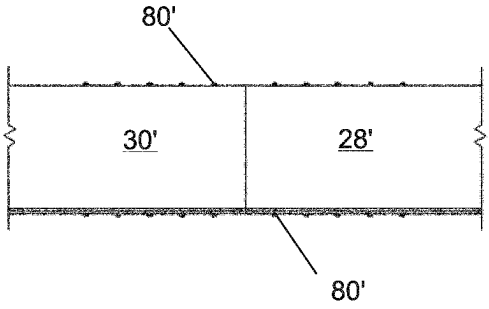

FIG. 6A

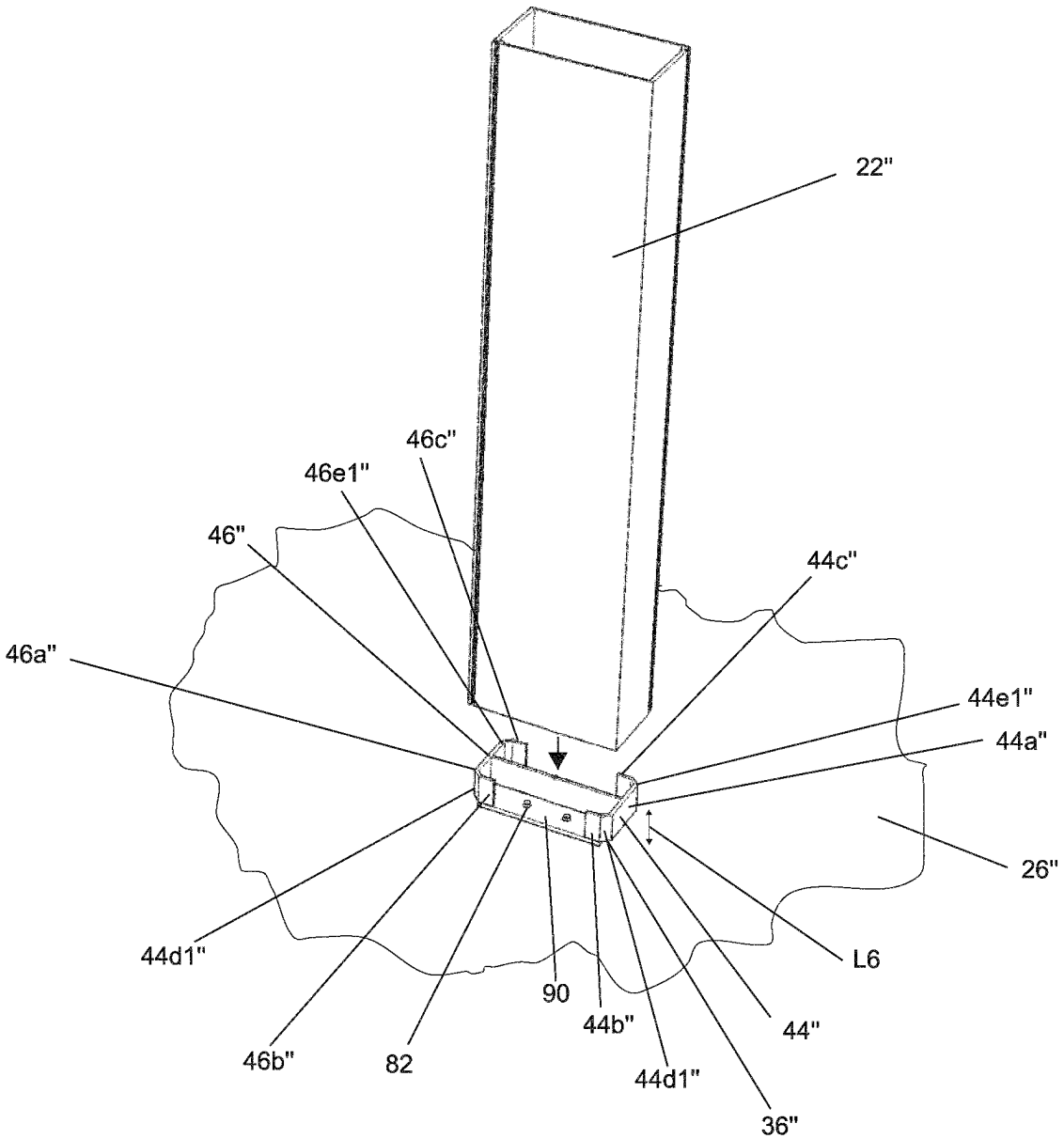
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FIG. 6B

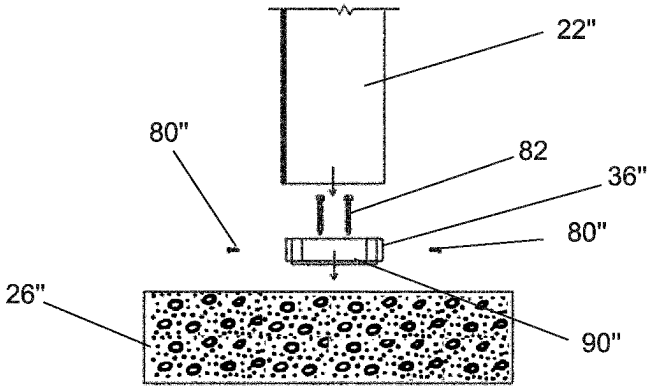
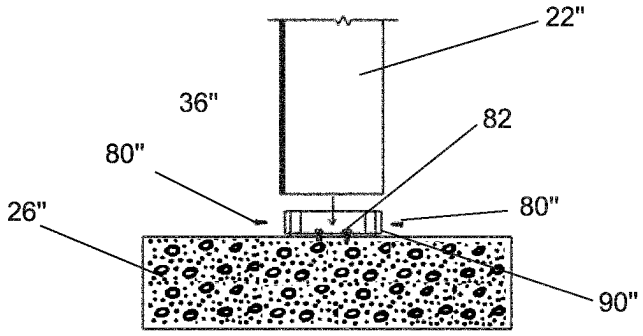


FIG. 6C



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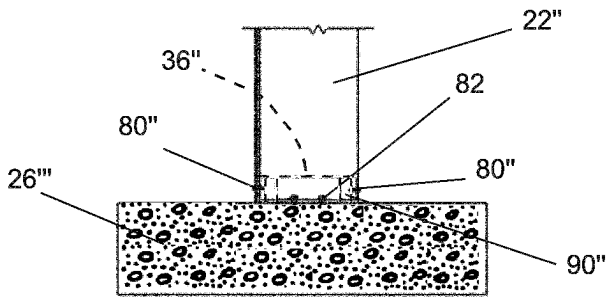

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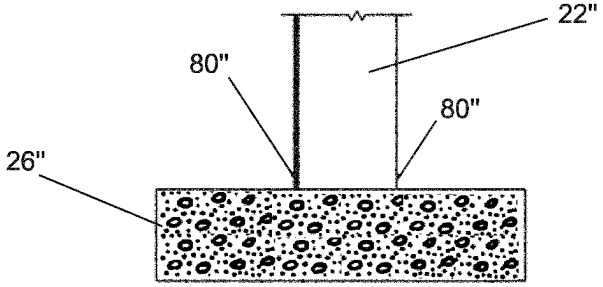

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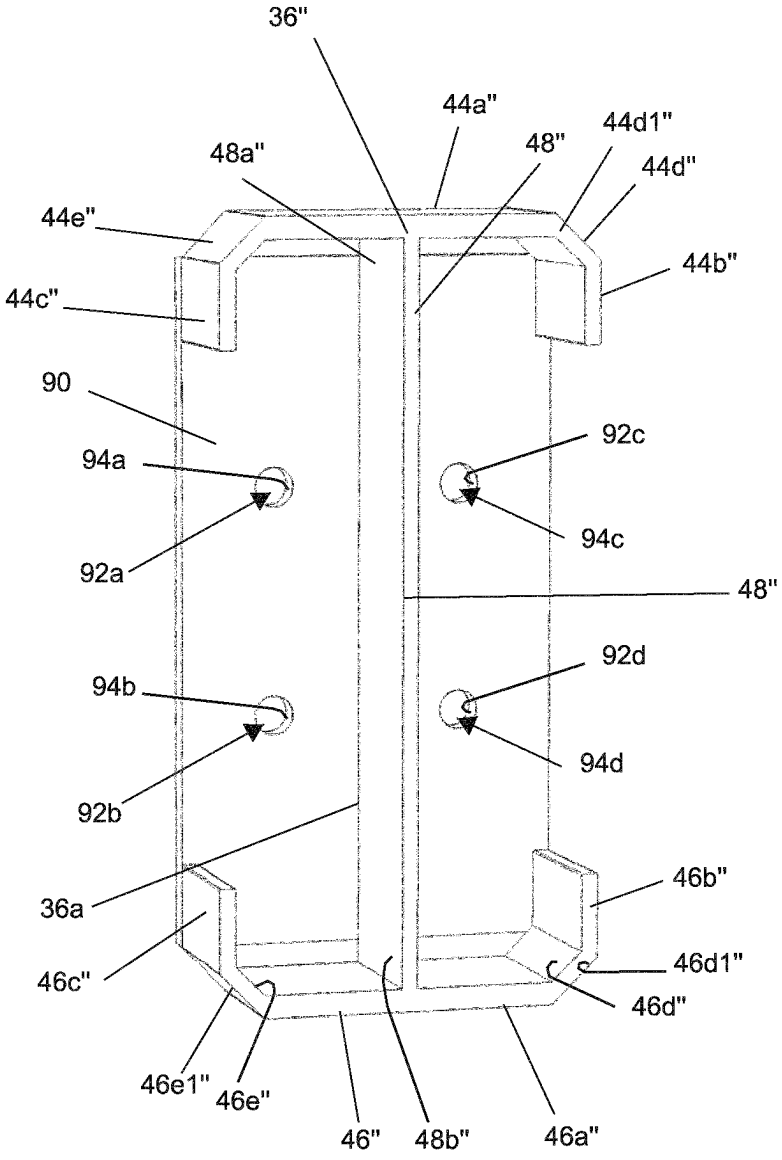
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FIG. 7A

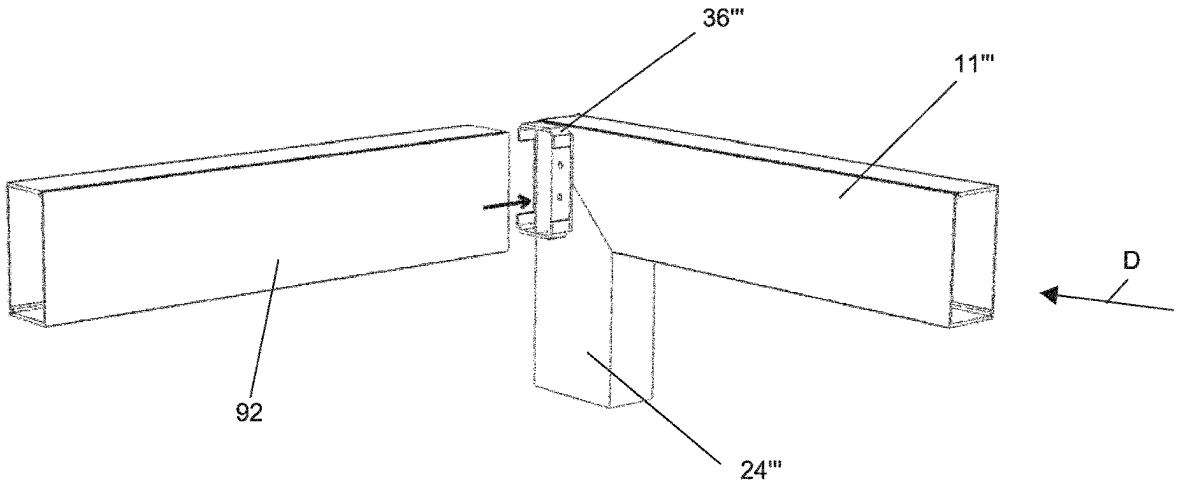


FIG. 7B

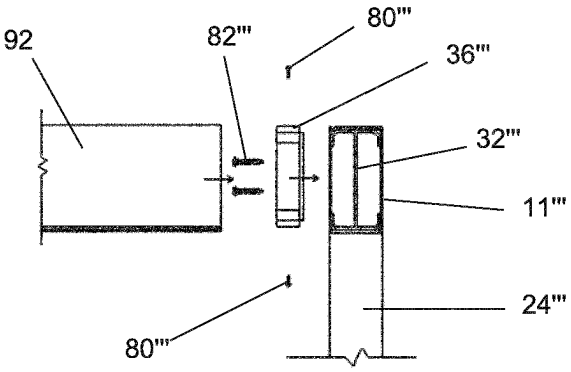


FIG. 7C

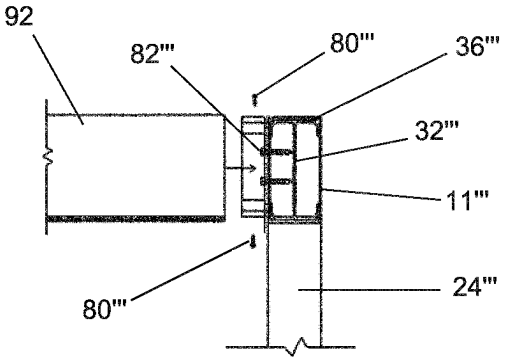
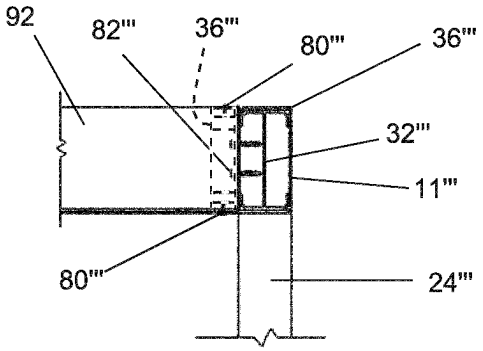


FIG. 7D



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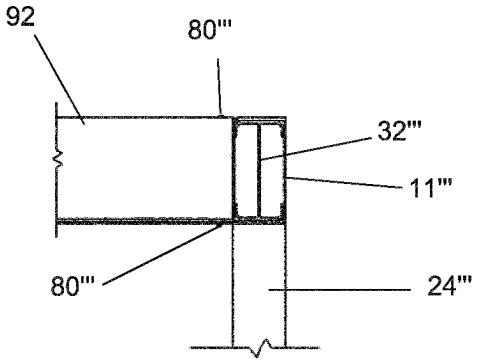
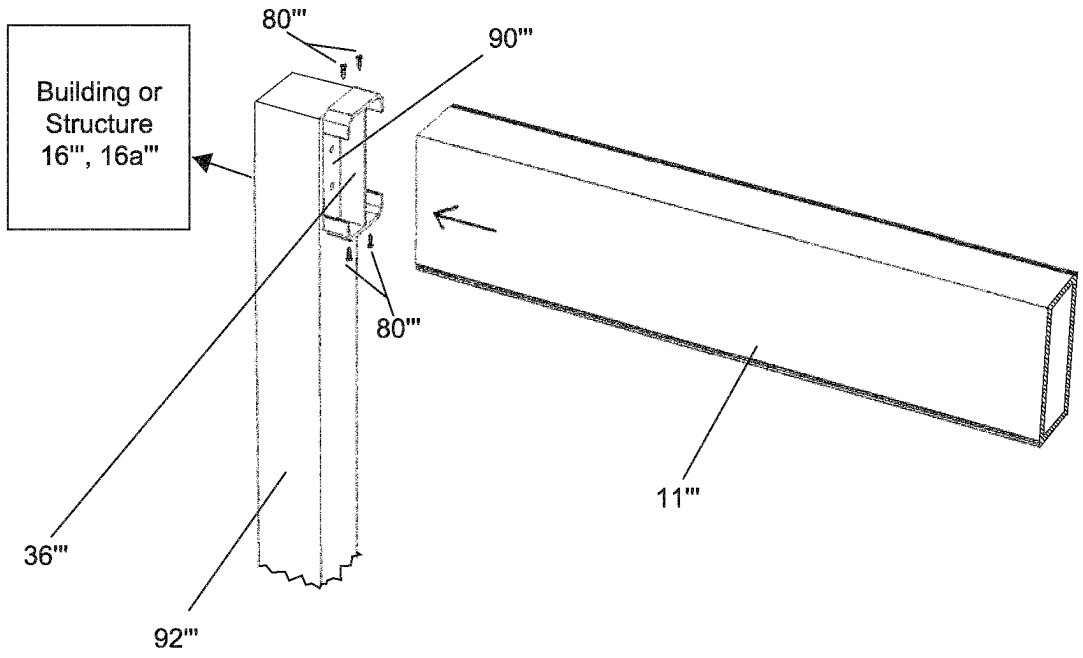


FIG. 8



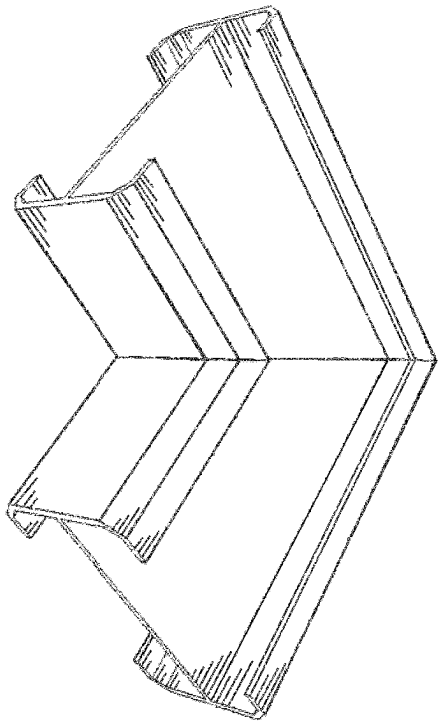
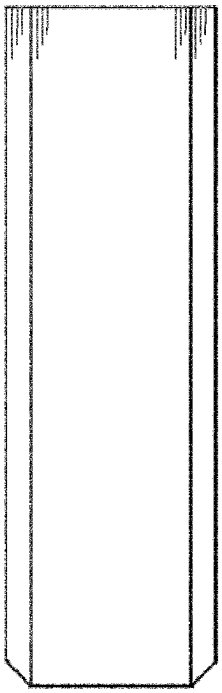


FIG. 9B



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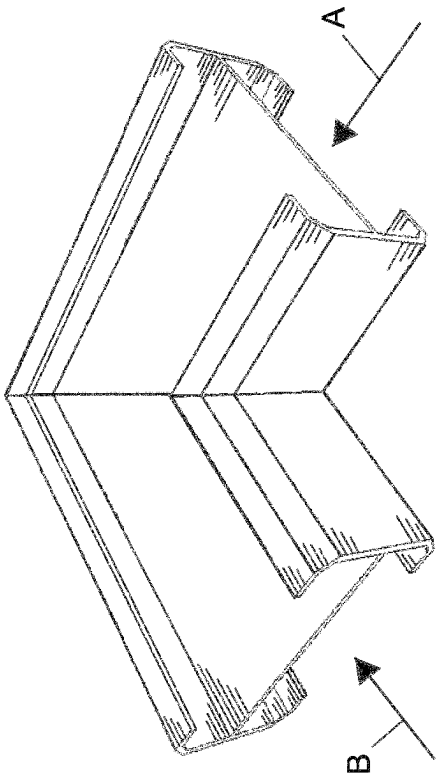


FIG. 9A

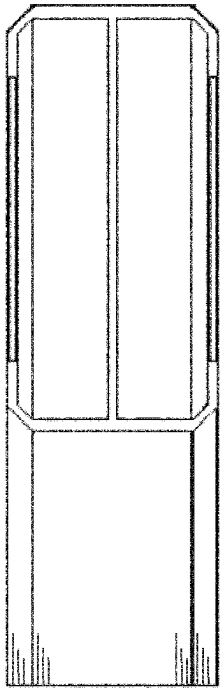
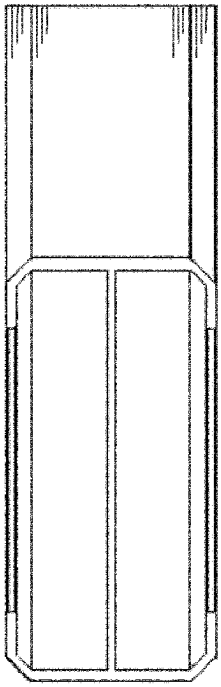


FIG. 9C



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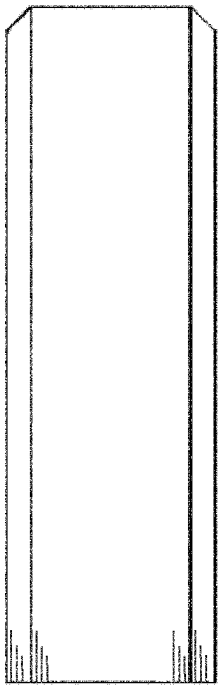


FIG. 9E

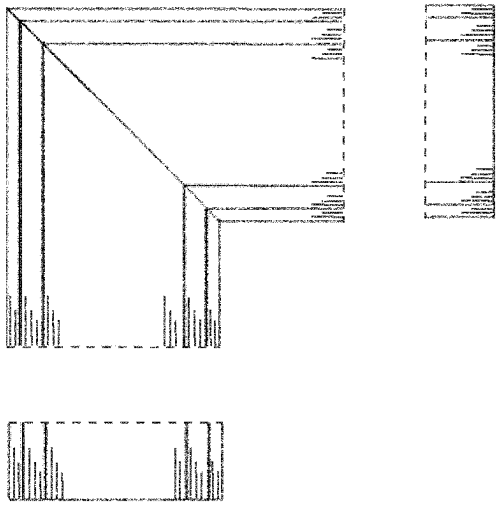


FIG. 9I

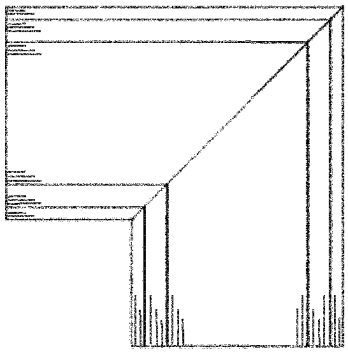


FIG. 9H

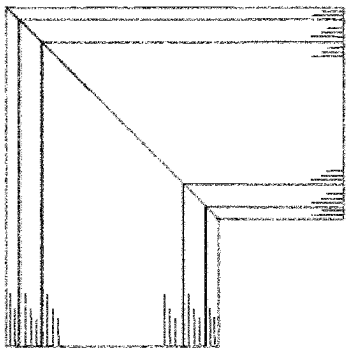


FIG. 9G

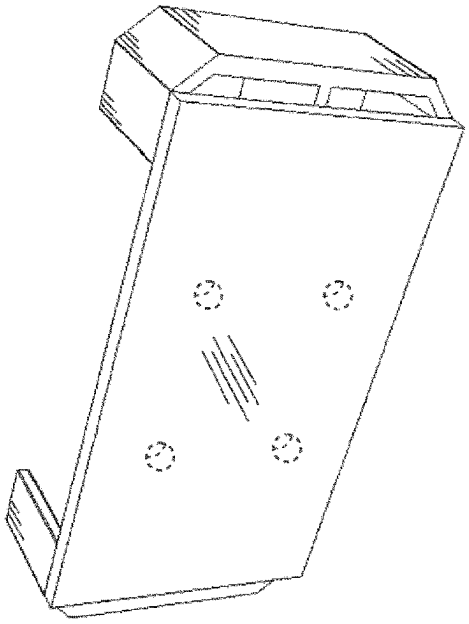


FIG. 10B

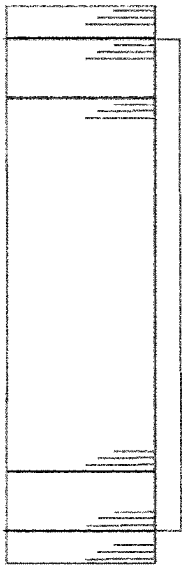
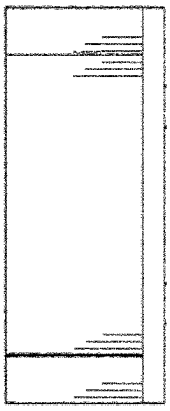


FIG. 10D



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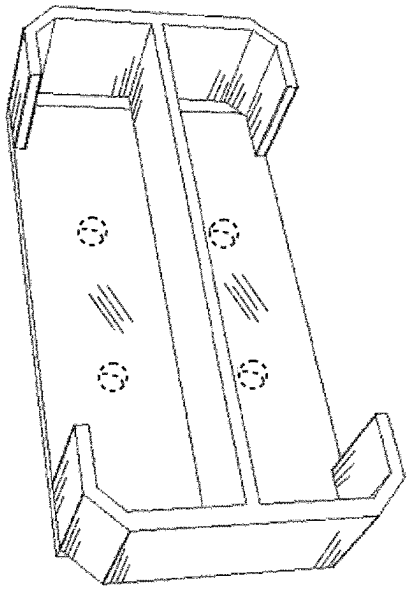

FIG. 10A

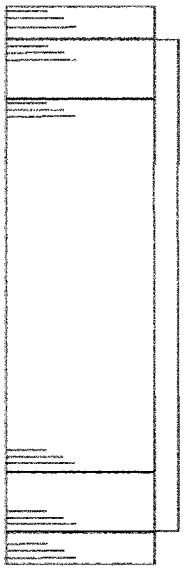

FIG. 10C

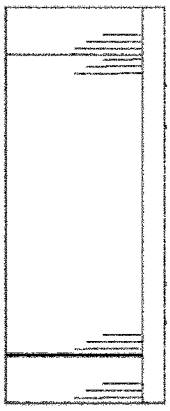

FIG. 10E

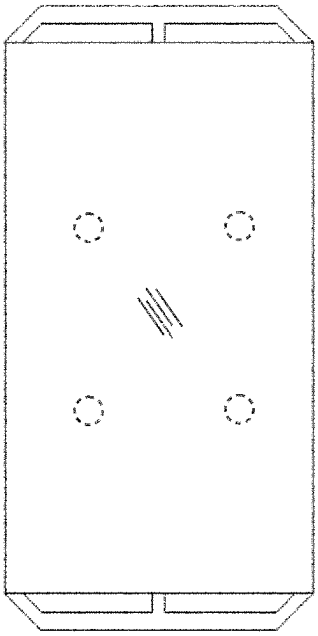

FIG. 10H

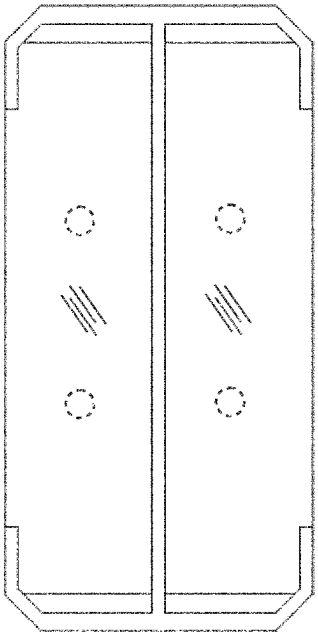

FIG. 10G

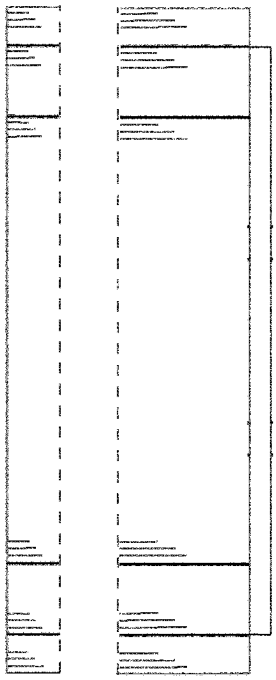

FIG. 10I

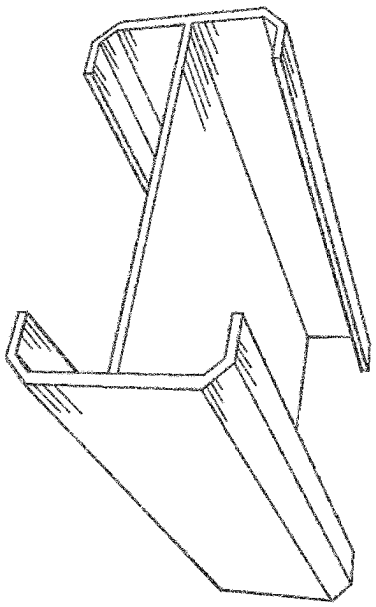

FIG. 11B

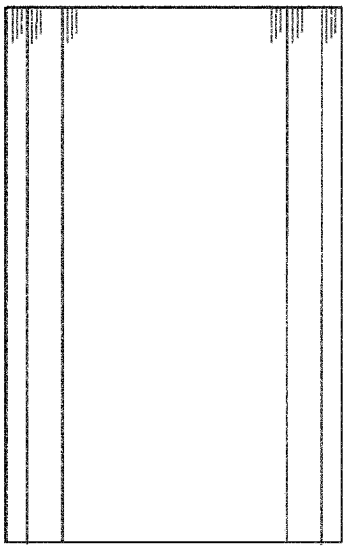

FIG. 11D

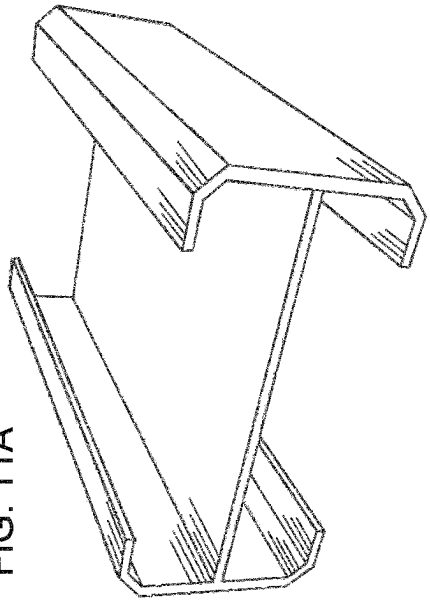

FIG. 11A

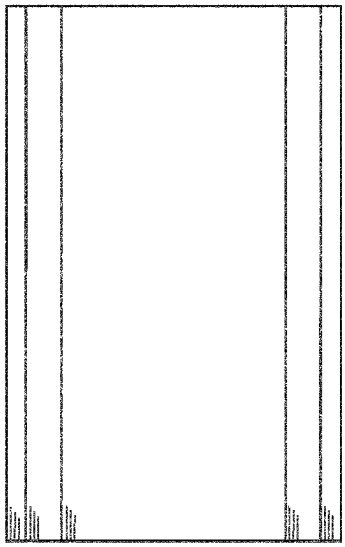

FIG. 11C

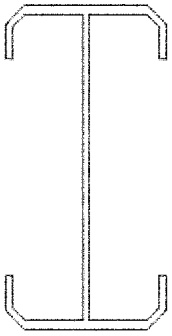

FIG. 11F

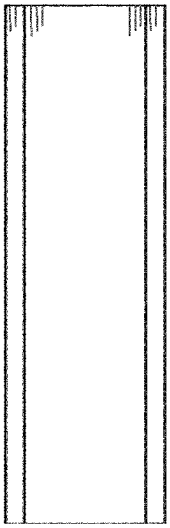

FIG. 11H

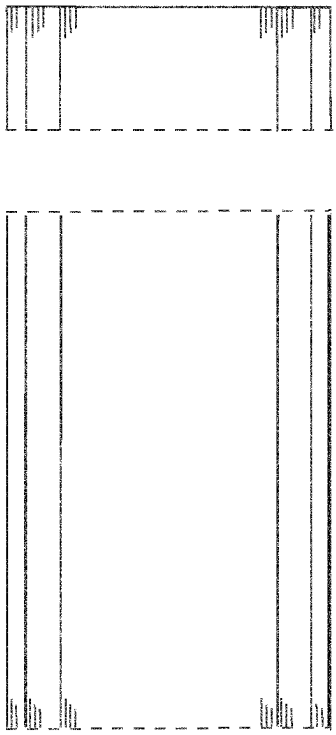

FIG. 11I

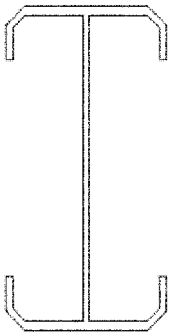

FIG. 11E

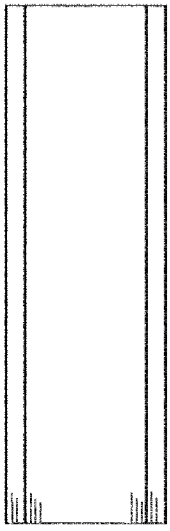

FIG. 11G

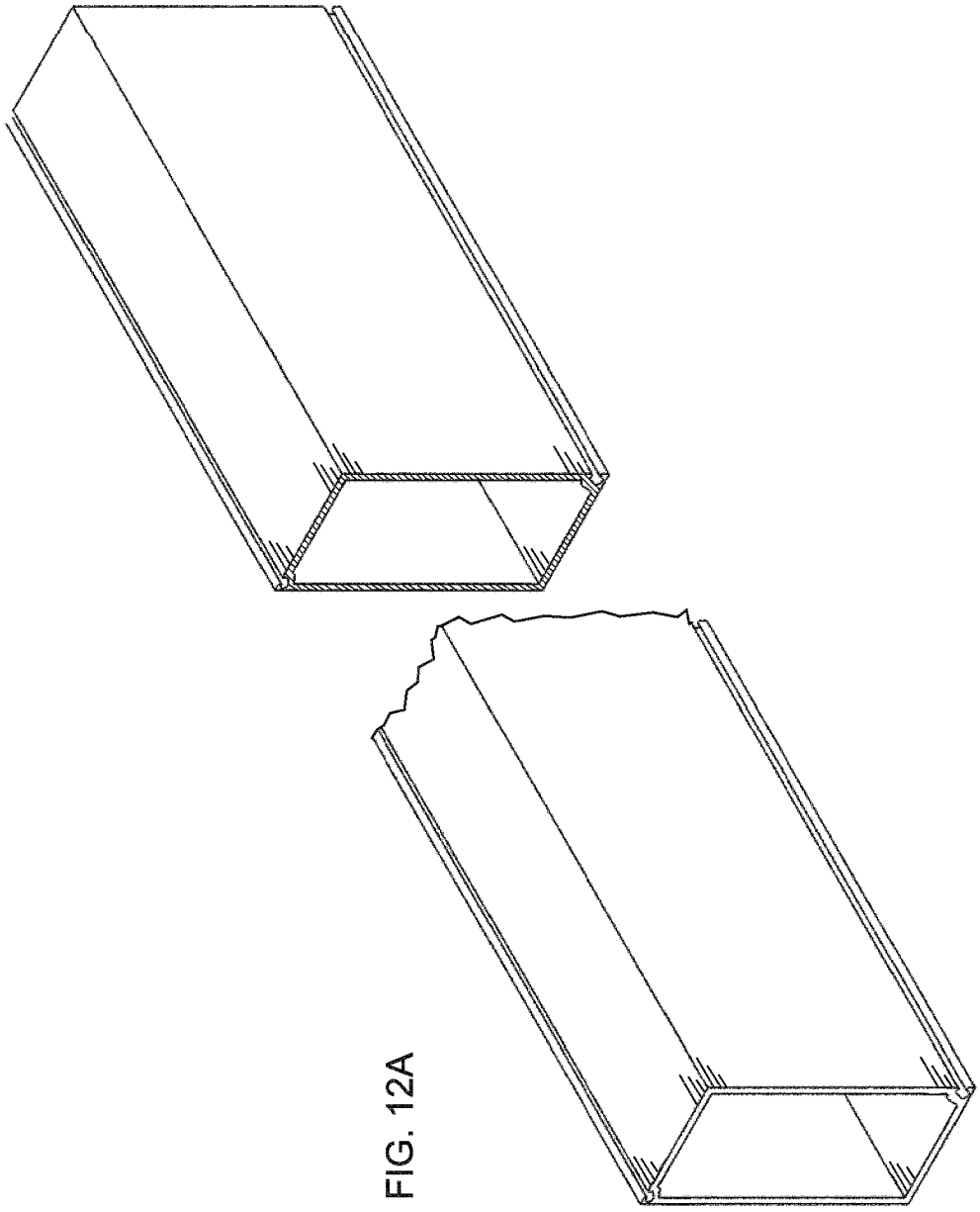

FIG. 12A

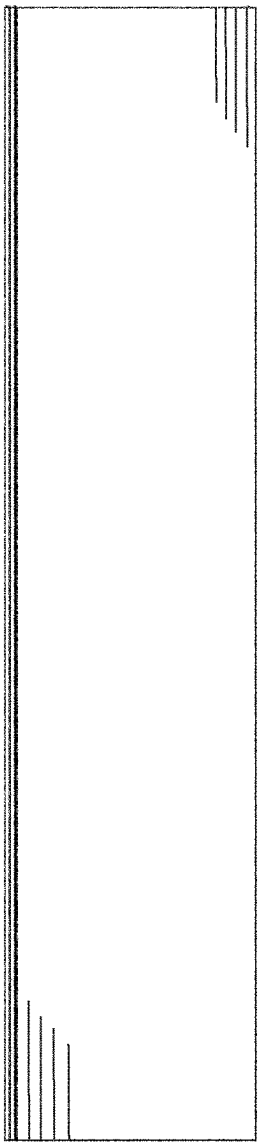

FIG. 12B

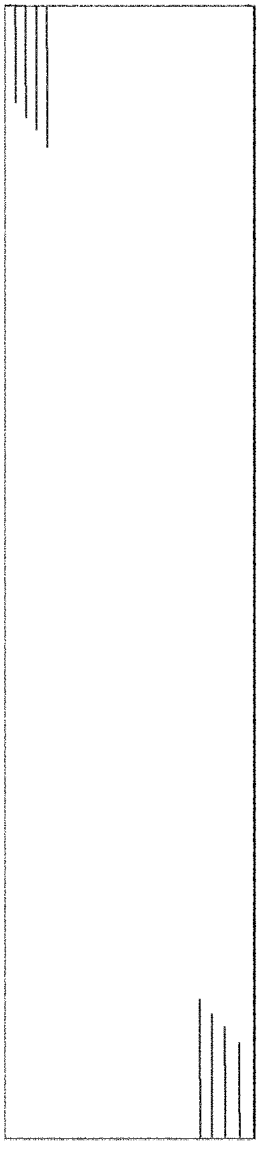

FIG. 12C

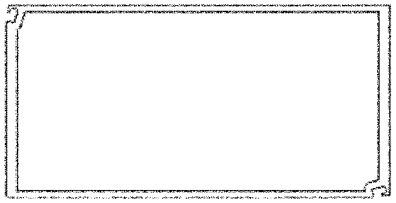

FIG. 12E

FIG. 12D

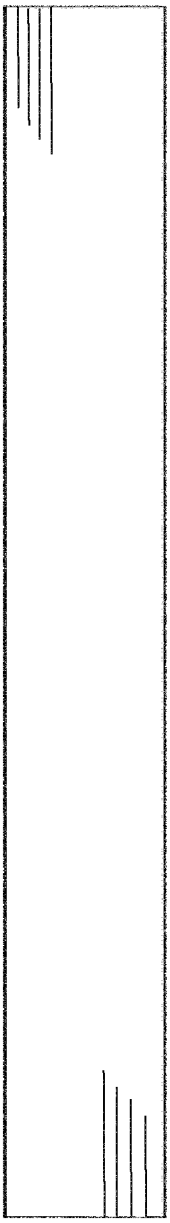

FIG. 12F

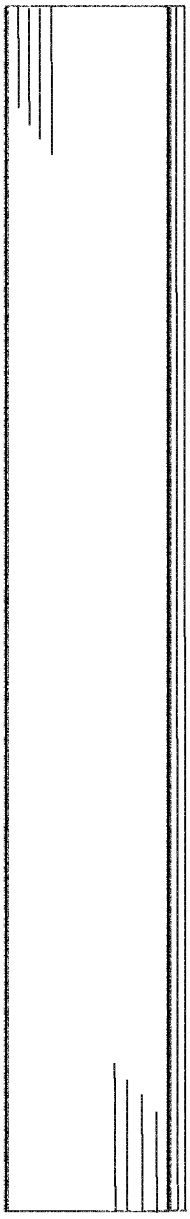

FIG. 12G

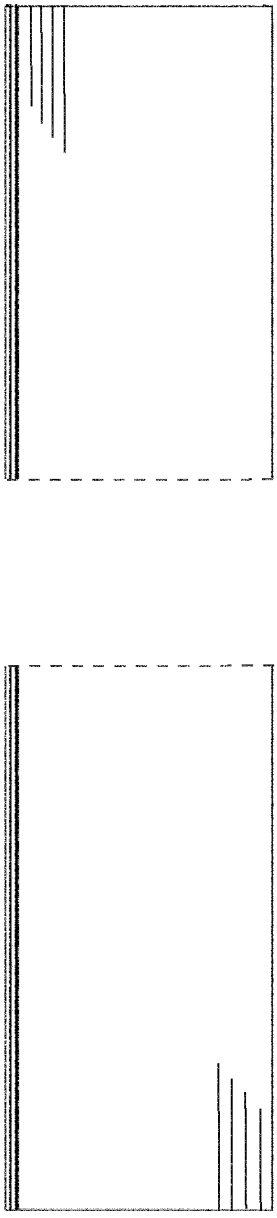

FIG. 12H

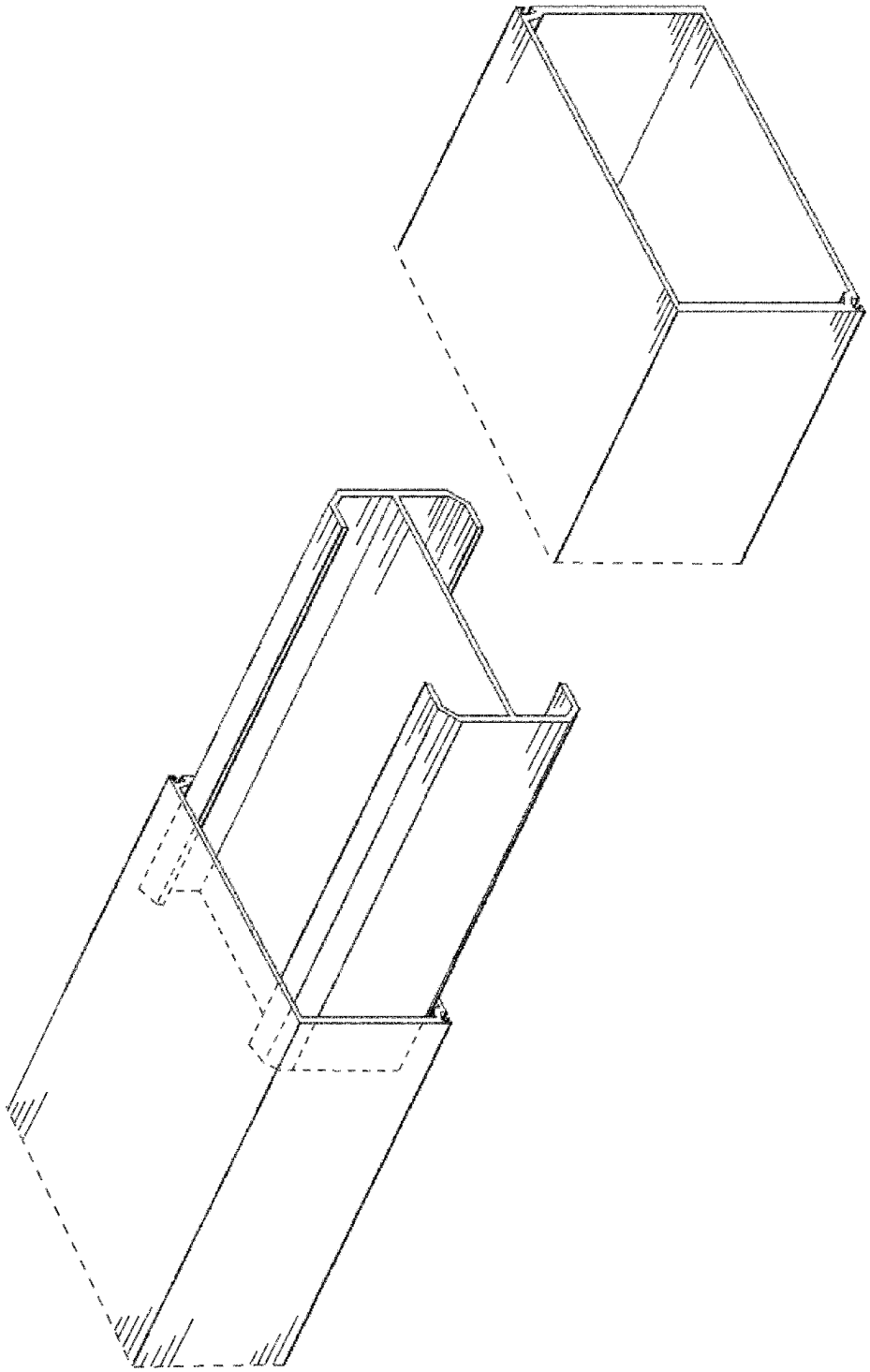

FIG. 12I

SYSTEM AND METHOD HAVING AN IMPROVED BEAM AND BEAM COUPLING SYSTEM

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] The present application is a continuation of U.S. application Ser. No. 17/343,936, filed Jun. 10, 2021, which is a continuation of U.S. application Ser. No. 16/829,560, filed Mar. 25, 2020, now issued as U.S. Pat. No. 11,072,922, which is a continuation of U.S. application Ser. No. 16/014,384, filed Jun. 21, 2018, now issued as U.S. Pat. No. 10,640,968, the disclosures of which are hereby incorporated herein by reference in their entireties.

BACKGROUND OF THE INVENTION

1. Field of the Invention

[0002] This invention relates to a building system, and more particularly, to a system that utilizes an improved beam and coupling system for building a frame or structure.

2. Description of the Related Art

[0003] The aluminum enclosure industry and patio screen enclosure roof systems typically utilized beams comprising two identical halves. The halves simply overlap and were stitched or screwed together with a plurality of screws to make one complete self-mating beam. In some applications, an entire extruded one-piece beam was used.

[0004] One problem with the prior art beam structures is a high failure rate during strong winds, especially hurricane-force winds. The box beam failed for many reasons including the fact that the beam web was simply overlapped and laid on top of each other. An improved beam system that overcame some problems of the prior art is shown in U.S. Pat. No. 7,877,962; U.S. Design Pat. Nos. D620,618; D620,619; D636,095; D666,743; D713,054 and D791,342, all of which are incorporated herein by reference and made a part hereof.

[0005] The beam structures of the prior art had to use a plurality of horizontal and vertical beams to create a frame onto which a mesh screen was mounted. Typically, a top spanning horizontal beam could only span approximately six to ten feet before a vertical column support or column beam had to be used to support the weight of the top beam. One problem with the designs and structures of the prior art is that the number of vertical and horizontal beams obstructed the view of persons inside the structure who were looking out. For example, if the structure was a lanai structure, it is not uncommon that people in the lanai like to view the scenery outside of the lanai, whether it be a scenic water view, a golf course view or a wooded area view, but the vertical and horizontal columns were aesthetically unpleasing and at least partially obstructed that view.

[0006] Another problem is that oftentimes main spanning beams typically did not have spline grooves and a separate beam having the spline grooves had to be secured thereto and used, adding parts and manufacturing costs to the structure. For example, it was not uncommon that a 1"×2" beam having at least one or a plurality of spline grooves for receiving and securing the screen to the beams had to be mounted on top of a primary support beam that would be used for building the structure frame. The additional lanai screen beam was typically mounted onto the primary support beam and provided the spline groove or channel that was necessary to mount the mesh screen onto the frame. Of course, the additional 1"×2" beam having the spline groove also added additional material and installation cost to the framing structure.

[0007] To overcome some of these problems, some attempts have been made to make the beams more robust by, for example, making the beam walls much thicker, so that they withstand longer span lengths. Several problems arise with increasing the size of the beams, including increased weight and cost to name a few. As the length of the beams increased along with the need to carry heavier loads, bigger and heavier beams had to be created. As enclosure sizes and span lengths increase, the box and hollow beams that were used to make the enclosures in the past had to be made with much thicker and heavier extrusions in order to achieve the span lengths desired. Unfortunately, these extrusions were typically more expensive and resulted in increased costs.

[0008] Some homeowners or builders are building larger and more dynamic structures, such as pool enclosures and lanais, with the same historical products, resulting in structures that have undesirable viewing obstructions, failure rates and/or costs.

[0009] Another problem with the typical beams of the past is that they had to utilize through-bolts and fascia fasteners to secure the beams together or to another structure. The through-bolts and fascia fasteners are aesthetically unpleasing.

[0010] Still another problem is that a typical building structure that was framed using a prior art beam system had to utilize steel cables or tie-downs for lateral structural support. The lateral tie-downs added material and installation costs to the overall structure.

[0011] Still another problem with the prior art framing structures is that the beams typically had to be mounted to other structures, such as a patio deck, floor or wall using a plurality of L-shaped brackets situated on opposite sides of the beam and fastened thereto and to the other structure. These brackets and fastenings all added additional installation time and cost. Some people found the mounting brackets to be aesthetically unpleasing as well.

[0012] There is, therefore, a need to provide an improved building structure having an improved beam and coupling system that overcomes one or more of the problems of the prior art.

SUMMARY OF THE INVENTION

[0013] One object of the invention is to provide an improved beam and coupling system for building a structure.

[0014] Another object of the invention is to provide a beam and coupling system that can span greater lengths.

[0015] Still another object of the invention is to provide a stronger beam and coupling system that has a large viewing area that is uninterrupted by horizontal or vertical support beams of the type used in the prior art.

[0016] Still another object of the invention is to provide a beam and coupling system that eliminates the need for fasteners on the fascia sides of the beam.

[0017] Still another object of the invention is to provide a beam and coupling system for making a frame that reduces or eliminates the need for through-fasteners or fasteners that are screwed into the fascia sides of the beam.

[0018] Still another object of the invention is to provide an improved beam and coupler system for creating a frame that reduces or eliminates the need for tie-down cables.

[0019] Another object of the invention is to provide a corner coupler for securing a plurality of beams together to form a corner of the framing structure.

[0020] Another object of the invention is to provide an elongated coupler for coupling or splicing two beams together.

[0021] Yet another object of the invention is to provide a coupler having at least a portion that can be mounted to a support structure, such as a patio deck, concrete slab, building wall, structure or the like.

[0022] Another object of the invention is to provide a system and method for coupling beams together to form a frame wherein a dimension of at least one coupler used with at least one beam and wherein a length of the coupler is directly proportional to a span length of the beam, such that a length of the coupler is directly proportional to a span length of the beam.

[0023] Another object of the invention is to provide improved couplers and a coupling system for coupling beams together or to a surface or structure.

[0024] Another object of the invention is to provide an improved beam that reduces or eliminates the need for additional screen support beams or systems.

[0025] In one aspect, one embodiment of the invention comprises a universal reinforcement coupling for use with at least one support beam used in building a structure, comprising a coupling for inserting into the at least one support beam, the coupling comprising a plurality of coupling surfaces that become positioned in operative relationship with a plurality of internal surfaces of the at least one support beam, and the at least one support beam being adapted and sized to receive the coupling.

[0026] In another aspect, another embodiment of the invention comprises a building system comprising at least one support beam having a plurality of beam walls defining a plurality of internal wall surfaces, respectively, that cooperate to define a beam aperture, and at least one coupling adapted and dimensioned to be received in the beam aperture, the at least one coupling comprising a plurality of coupling surfaces that become positioned in operative relationship with the plurality of internal wall surfaces, respectively, of the at least one support beam to facilitate enhancing a performance or characteristic of the at least one support beam.

[0027] In still another aspect, another embodiment of the invention comprises a building system for building a structure, the building system comprising at least one first support beam, at least one second support beam, and at least one coupler for coupling the first support beam to the second support beam together, the at least one coupler having at least a portion defining a predetermined configuration defining a first end adapted to be inserted into an end of the at least one first support beam and a second portion adapted to be inserted into an end of the second support beam, the at least one coupler facilitating improving at least one performance characteristic of the joined beams.

[0028] In yet another aspect, another embodiment of the invention comprises a coupler for use with at least one support beam of a building structure, the coupler comprising a body having at least a portion that is sized and adapted to fit into at least one end of the at least one support beam and to engage the internal walls thereof in order to buttress or support the at least one support beam, the body comprising a web having a first flange on a first end of the web and a second flange on a second end of the web, the first and second flanges each having a primary flange surface and at least one flange wall surface integrally or monolithically formed with the primary flange surface, and the at least one first flange wall surface being generally perpendicular to the primary flange surface.

[0029] In another aspect, another embodiment of the invention comprises a structure comprising a plurality of beams, and a plurality of internal couplers for coupling the plurality of beams together, the plurality of internal couplers each having a first end dimensioned and sized to be press fit or received in a first end of a first one of the plurality of beams and having a second end that is at least one of: adapted to be fixed to a support to mount the first end of the first one of the plurality of beams to a support surface or is sized to be press fit or received in a first end of a second one of the plurality of beams in order to secure the first one of the plurality of beams to a second one of the plurality of beams.

[0030] In another aspect, another embodiment of the invention comprises a beam comprising a body having a plurality of spline grooves, the plurality of spline grooves being oriented in order to support a roof screen and a wall screen.

[0031] In another aspect, another embodiment of the invention comprises a building system comprising at least one fastener for securing at least one support beam to at least one coupling, at least one fastener passing through only one of at least one plurality of beam walls before engaging the at least one coupling and does not pass through another of the at least one of the plurality of beam walls.

[0032] In another aspect, another embodiment of the invention comprises a building system comprising at least one support beam having a plurality of beam walls defining a plurality of internal wall surfaces, respectively, that cooperate to define a beam aperture, and at least one coupling adapted and dimensioned to be received in the beam aperture, the at least one coupling comprising a plurality of coupling surfaces that become positioned in operative relationship with the plurality of internal wall surfaces, respectively, of the at least one support beam to facilitate enhancing a performance or characteristic of the at least one support beam, the at least one coupling increasing an operation performance of the at least one support beam, thereby reducing or eliminating a need for cable tie-downs.

[0033] This invention, including all embodiments shown and described herein, could be used alone or together and/or in combination with one or more of the features covered by one or more of the following list of features:

[0034] The universal reinforcement coupling wherein the coupling is a corner coupler, a splicing coupler or a support coupler.

[0035] The universal reinforcement coupling wherein each of the support coupler, the splicing coupler and the corner coupler have at least a portion that is generally in the shape of an I in cross-section.

[0036] The universal reinforcement coupling wherein the coupling comprises at least a portion generally shaped as an I in cross-section and has a first flange, a generally opposing second flange and a web for joining

the first and second flanges, the first and second flanges being generally U-shaped in cross section.

[0037] The universal reinforcement coupling wherein each of the generally U-shaped in cross-section first and second flanges comprise at least one beveled corner.

[0038] The universal reinforcement coupling wherein each of the generally U-shaped in cross-section flanges comprise a plurality of beveled corners.

[0039] The universal reinforcement coupling wherein the coupling comprises a web and a first flange located on a first end of the web and a second flange located on a second end of the web, each of the first and second flanges being generally perpendicular to the web and generally parallel to each other, at least one of the first flange or the second flange having a flange wall that extends generally parallel to the web.

[0040] The universal reinforcement coupling wherein at least one of the first flange or the second flange has at least one flange wall that extends generally parallel to the web.

[0041] The universal reinforcement coupling wherein at least one of the first flange or the second flange has a plurality of flange walls that extend generally parallel to the web and cooperate with a generally planar portion of the first flange or a generally planar portion of the second flange define a general U-shape in cross-section at each end of the web, the general U-shape of the first flange being generally opposed to the general U-shape of the second flange.

[0042] The universal reinforcement coupling wherein the coupling is sized and adapted to received inside an end of the at least one support beam.

[0043] The universal reinforcement coupling wherein the coupling comprises a beam generally shaped as an I-beam having a first flange and a generally opposing second flange, the first and second flanges each being generally U-shaped in cross section and each comprising a flange having a first flange wall, a second flange wall and a joining flange portion for joining the first and second flange walls, the first and second flange walls having at least one wall surface that becomes generally opposed and adjacent to a first internal beam wall surface and a second internal beam wall surface, respectively.

[0044] The universal reinforcement coupling wherein at least a portion of the coupling generally defines an I-beam in cross-section, the coupling being generally L-shaped and defines a corner coupling for coupling the at least one support beam to a second support beam such that their axes are not co-axial.

[0045] The universal reinforcement coupling wherein at least a portion of the coupling generally defines an I-beam shape in cross-section having a first end that is received in the I-beam and a second end that is fixed or mounted to a support surface, the first end being dimensioned and adapted for receipt in the at least one support beam.

[0046] The universal reinforcement coupling wherein the coupling is a splice coupling and at least a portion of the coupling comprises a first flange and a generally opposing second flange, the coupling being adapted to splice and support the at least one support beam to a second support beam such that their axes are coaxial and define an elongated beam.

[0047] The universal reinforcement coupling wherein the at least one support beam comprises an internal beam structure extending at least part of a length into the at least one support beam, at least a portion of the coupling having a predetermined shape to cooperate with at least one internal surface of the at least one support beam to define an aperture into which the internal beam structure may be received.

[0048] The universal reinforcement coupling wherein at least a portion of the coupling generally has a first flange and a generally opposing second flange, the first and second flanges having at least one recessed area, beveled corner or edge adapted to cooperate with at least one wall of the at least one support beam to define an internal channel.

[0049] The building system wherein the at least one coupling is a corner coupler, a splicing coupler or a support coupler.

[0050] The building system wherein each of the support coupler, the splicing coupler and the corner coupler have at least a portion that is generally in the shape of an I in cross-section.

[0051] The building system wherein at least a portion of the at least one coupling generally defines an I shape in cross-section adapted and dimensioned to be inserted in the at least one support beam.

[0052] The building system wherein at least a portion of the at least one coupling has at least a portion that is generally shaped like an I-beam having a first flange, a generally opposing second flange and a web coupling the first and second flanges, the first and second flanges being generally U-shaped in cross section and each comprising a first flange wall and a second flange wall and flange joining portion for joining the first and second flange walls, the plurality of internal wall surfaces comprising a first internal beam wall surface, a second internal beam wall surface and a third internal beam wall surface, and the first and second flange walls each having at least one surface that becomes generally opposed or adjacent to the first internal beam wall surface and the second internal beam wall surface, respectively, the flange joining portion becoming generally opposed or adjacent the third internal beam wall surface.

[0053] The building system wherein at least a portion of the at least one coupling defines an I-beam configuration in cross-section and the at least one coupling is generally L-shaped to define a corner coupling for coupling the at least one support beam to a second beam.

[0054] The building system wherein the at least one coupling comprises a first portion and a second portion that cooperate to define the L-shape, each of the first and second portions generally having at least a portion having an I-beam shape in cross-section.

[0055] The building system wherein the at least one coupling is a support coupling having a first end having at least a portion that defines a generally I-beam shape that is received in the at least one support beam and a second end that is fixed or mounted to a support surface.

[0056] The building system wherein the at least one coupling has a first flange and a generally opposing second flange, at least one of the first and second flanges being generally U-shaped in cross section, the at least one coupling being a splice coupling adapted to splice together the at least one support beam to a second support beam.

[0057] The building system wherein the at least one support beam comprises an internal beam structure extending at least part of a length of the at least one support beam, the at least one coupling having a predetermined shape to cooperate with at least one of the plurality of internal wall surfaces of the at least one support beam to define an aperture into which the internal beam structure may be received.

[0058] The building system wherein the internal beam structure is a retaining channel or spline groove.

[0059] The building system wherein the at least one coupling comprises at least a portion that defines a general I-beam shape having at least one flange having at least one beveled corner or edge that defines the predetermined shape.

[0060] The building system wherein the at least one coupling comprises at least a portion having a general shape of an I-beam with a first flange and a second flange, at least one of the first flange or second flange having at least one truncated or beveled corner adapted to accommodate an internal beam structure on at least one of the plurality of internal wall surfaces.

[0061] The building system wherein the at least one coupling comprises an I-beam and has a first portion and a second portion, a dimension or size of at least one of the first portion or the second portion being selected in response to a dimension or size of the at least one support beam.

[0062] The building system wherein the at least one coupling comprises a first portion having a first axis and a second portion having a second axis, the first and second axes being angled a predetermined angle with respect to each other.

[0063] The building system wherein the predetermined angle is about generally about 90 degrees so that the at least one coupling defines at least one corner coupling.

[0064] The building system wherein the first portion or the second portion generally defines an I-beam shape in cross-section having generally U-shaped flanges.

[0065] The building system wherein the at least one coupling has a second portion that also generally defines an I-beam shape in cross-section and has generally U-shaped flanges, the first and second portions being generally orthogonal with respect to each other.

[0066] The building system wherein the at least one coupling has a second portion that also generally defines an I-beam shape in cross-section and has generally U-shaped flanges, the first and second portions having axes that are generally coaxial.

[0067] The building system wherein the building system comprises at least one fastener for securing the at least one support beam to the at least one coupling, the at least one fastener passing through only one of the plurality of beam walls before engaging the at least one coupling and does not pass through another of the at least one of the plurality of beams walls.

[0068] The building system wherein the at least one fastener comprises a plurality of fasteners and the plurality of beam walls defines a plurality of fascia walls and a plurality of non-fascia or end walls, each of the plurality of fasteners comprising being mounted in one of the plurality of non-fascia or end walls and not any of the plurality of fascia walls.

[0069] The building system wherein a length of the at least one support beam is directly related to at least one dimension of at least a portion of the at least one coupling that is received in the at least one support beam.

[0070] The building system wherein the at least one dimension of the at least one coupling is a length of the portion of the at least one coupling that passes into the at least one support beam.

[0071] The building system wherein the at least one coupling is a corner coupler dimensioned and adapted to provide a corner coupling of the at least one support beam having a coupling strength that eliminates a need for any cable tie downs.

[0072] The building system wherein each of the at least one support beam has a plurality of spline grooves adapted to receive a spline for securing a screen onto the support beam.

[0073] The building system wherein the plurality of spline grooves comprise a first spline groove situated on a first end wall of each of the at least one support beam and a second spline groove situated on a side fascia wall of each of the at least one support beam.

[0074] The building system wherein the at least coupling comprises an insert end for inserting into at least one of the at least one support beam and a mounting end for mounting to a surface or substrate.

[0075] The building system wherein the surface or substrate is a deck or floor surface or building surface onto which the mounting end is mounted when the insert end is inserted into the at least one of the at least one support beam.

[0076] The building system wherein the at least one coupler is a corner coupler, a splicing coupler or a support coupler.

[0077] The building system wherein each of the support coupler, the splicing coupler and the corner coupler have at least a portion that is generally in the shape of an I in cross-section.

[0078] The building system wherein the predetermined configuration of the at least one coupler defines a general L-shape for coupling the first support beam to the second support beam to define a corner of the structure.

[0079] The building system wherein the predetermined configuration of the at least one coupler is generally straight or linear for splicing a first end of the first support beam to a first end of the second support beam such that axes of the first and second support beam are generally coaxial.

[0080] The building system wherein each of the first support beam and the second support beam comprise a plurality of beam walls having a plurality of internal wall surfaces that cooperate to define a beam aperture in each of the first support beam or the second support beam, and the at least one coupler being adapted and dimensioned to be received in each of the beam aper-

tures, the at least one coupler comprising a plurality of coupling surfaces that become positioned in operative relationship with the plurality of internal wall surfaces, respectively, of the at least one support beam to facilitate enhancing a performance of the at least one support beam.

[0081] The building system wherein the at least one coupler defines a generally I-beam shape in cross-section that is adapted and dimensioned to be inserted into the first and second support beams.

[0082] The building system wherein the at least one coupler comprises at least a portion that defines a first flange, a generally opposing second flange, and a web coupling the first and second flanges, the first and second flanges being generally U-shaped in cross section and each comprising a first flange wall, a second flange wall and a flange joining portion for joining the first and second flange walls, each of the first flange walls becoming generally opposed or adjacent to a first internal beam wall surface of the at least one support beam, the second flange wall becoming generally opposed to a second internal beam wall surface of the at least one support beam, the flange joining portion becoming generally opposed or adjacent to a third internal beam wall surface adapted to receive at least one fastener for fastening the at least one support beam to the at least one coupler.

[0083] The building system wherein the at least one coupler is generally L-shaped and defines a corner coupling for coupling the at least one support beam to a second support beam.

[0084] The building system wherein the at least one coupler comprises a first flange and a generally opposing second flange, the first and second flanges being generally U-shaped in cross section, the at least one coupler being adapted to splice together and couple the first support beam to the second support beam.

[0085] The building system wherein at least one of the first support beam or the second support beam comprises an internal beam structure extending at least part of a length of the at least one support beam, the at least one coupler cooperating with at least one internal surface of the at least of the first support beam or the second support beam to define an aperture into which the internal beam structure may be received.

[0086] The building system wherein the at least one of the first flange or second flange comprises at least one beveled corner or edge that defines a predetermined shape.

[0087] The building system wherein the at least one coupler comprises a beam having at least a portion that defines a first flange and a second flange, at least one of the first flange or second flange having at least one truncated or beveled corner adapted to accommodate an internal beam structure of the at least one first support beam or the second support beam.

[0088] The building system wherein at least a portion of the at least one coupler generally comprises an I-beam shape having a first portion and a second portion, a dimension of at least one of the first portion or the second portion being directly proportional to a dimension of at least one of the first support beam or the second support beam.

[0089] The building system wherein the at least one first and the second support beams have generally the same cross-sectional dimension, regardless of length.

[0090] The building system wherein the first and second support beams have different cross-sectional dimensions, regardless of length.

[0091] The building system wherein the building system comprises a plurality of couplers each of which comprises a portion that generally comprises an I-beam shape, a first one of plurality of couplers being a support coupler for inserting into the first support beam and having a second end of the first support beam being fastened or secured to a support, a second one of the plurality of couplers being either a splice coupler or a corner coupler adapted and sized to be received into a second end of the first support beam and into a first end of the second support beam, thereby coupling the first and second support beams together to define either an elongated joined beam or a corner of the structure.

[0092] The building system wherein the structure defines at least one of a lanai, screen enclosure, car port, walkway cover or outdoor cover.

[0093] The coupler wherein the coupler is a corner coupler, a splicing coupler or a support coupler.

[0094] The coupler wherein each of the support coupler, the splicing coupler and the corner coupler have at least a portion that is generally in the shape of an I in cross-section.

[0095] The coupler wherein each of the at least one flange wall surface comprises a first flange wall and a second flange wall, both of which project from the primary flange surface, the primary flange surface and the at least one first and second flange wall surfaces cooperate to define a general U-shape.

[0096] The coupler wherein the coupler comprises a beveled, angled or curved wall surface that joins or couples the first and second flange wall surfaces and the primary flange surface.

[0097] The coupler wherein the beveled, angled or curved wall surface cooperates with at least one internal surface of the at least one support beam to define an elongated aperture for accommodating or receiving an internal beam structure of the at least one support beam.

[0098] The structure wherein at least one of plurality of internal couplers is a corner coupler, a splicing coupler or a support coupler.

[0099] The structure wherein each of the support coupler, the splicing coupler and the corner coupler have at least a portion that is generally in the shape of an I in cross-section.

[0100] The structure wherein at least one of the plurality of internal couplers is generally L-shaped corner coupler so that when it is received in the first ends of the first one of the plurality of beams and the second one of the plurality of beams, it causes the beams to define a corner or elbow of the structure.

[0101] The structure wherein at least one of the plurality of internal couplers is configured to engage a plurality of internal wall surfaces of any of the plurality of beams in which it is inserted.

[0102] The structure wherein each of the plurality of beams comprises at least a first portion that is generally in a shape of an I in cross-section and is sized and

adapted to engage a plurality of internal surfaces of at least one of the plurality of beams when it is inserted therein.

[0103] The structure wherein each of the plurality of internal couplers comprises a first flange and a second flange integrally or monolithically formed in the web, at least one of the first flange or the second flange having at least one wall surface that is generally perpendicular to the first flange or the second flange, respectively, and generally parallel to the web.

[0104] The structure wherein each of the first and second flanges comprise a plurality of surfaces that are parallel to the web.

[0105] The structure wherein each of the first and second flanges have a plurality of flange walls generally opposing the web, each of the first flange, the second flange, and the plurality of flange walls engaging a first beam wall surface, a second beam wall surface and a third beam wall surface, respectively, of one of the plurality of beams into which the coupler has been inserted.

[0106] The structure wherein each of the first and second flanges have a plurality of generally orthogonal flange walls, each of the first flange, the second flange, and the plurality of flange walls engaging a plurality of internal beam wall surfaces, respectively, when each of the plurality of internal couplers are inserted therein.

[0107] The structure wherein each of the first and second flanges have a truncated or beveled edge portion that cooperates with at least one of the plurality of internal beam wall surfaces to define a channel or aperture adapted to receive a beam structure from at least one of the plurality of beams.

[0108] The structure wherein the structure defines at least one of a lanai, screen enclosure, car port, walkway cover or outdoor cover.

[0109] The structure wherein at least one of the plurality of internal couplers define an elbow or corner coupler for coupling at least two of the plurality of beams together at a predetermined angle.

[0110] The structure wherein at least one of the plurality of internal couplers define a generally straight coupler for coupling at least two of the plurality of beams such that their respective axes are generally coaxial.

[0111] The beam wherein the plurality of spline grooves comprising a first spline groove situated on a first end wall of at least one support beam and a second spline groove situated on a side fascia wall of the at least one support beam.

[0112] The beam wherein the plurality of spline grooves are oriented catty-corner or diagonally with respect to each other.

[0113] The beam wherein the beam is integrally or monolithically formed.

[0114] The beam wherein the beam is a self-mating beam having a first mating half and a second mating half that are mated together and cooperate to define the beam, the first mating half having a roof screen spline groove and the second mating half having a wall screen spline groove.

[0115] The building system wherein the at least one fastener comprises a plurality of fasteners and the plurality of beam walls defines a plurality of fascia walls and a plurality of non-fascia or end walls, each of the plurality of fasteners comprising being mounted in one of the plurality of non-fascia or end walls and not any of the plurality of fascia walls.

[0116] These and other objects and advantages of the invention will be apparent from the following description, the accompanying drawings and the appended claims.

BRIEF DESCRIPTION OF THE ACCOMPANYING DRAWINGS

[0117] FIG. **1**A is a perspective view illustrating one embodiment with all walls having a full or wide viewing aspect;

[0118] FIG. **1**B is a view of another embodiment showing only one wall with a large or wide viewing aspect;

[0119] FIG. **1**C is a partial fragmentary view showing a plurality of couplers used in constructing a frame;

[0120] FIGS. **2**A-**2**E are various fragmentary views illustrating at least one coupler in the form of a corner key or corner coupler;

[0121] FIG. **3** is a sectional view taken along the line **3**-**3** in FIG. **2**E;

[0122] FIG. **4** is a fragmentary view of a support beam in accordance with one embodiment showing exploded views of the spline grooves and their respective facing directions;

[0123] FIGS. **5**A-**5**E are various fragmentary views showing at least one coupler in the form of a splicing coupler for splicing multiple beams together;

[0124] FIGS. **6**A-**6**E are various fragmentary views of another embodiment showing at least one coupler in the form of a support coupler for coupling at least one beam to a support structure;

[0125] FIG. **6**F is an enlarged view of the coupler illustrating a plate or wall having a plurality of internal aperture walls that define a plurality of apertures for receiving fasteners;

[0126] FIGS. **7**A-**7**E are views of another embodiment showing the at least one support coupler for securing at least one beam to another beam;

[0127] FIG. **8** is a view of another embodiment showing the at least one support coupler for coupling a beam to another beam or structure;

[0128] FIGS. **9**A-**9**I are various views showing an ornamental design of a coupler in the form of a corner key or corner coupler;

[0129] FIGS. **10**A-**10**I are various views showing an ornamental design of a coupler in the form of a support coupler;

[0130] FIGS. **11**A-**11**I are various views showing an ornamental design of a coupler in the form of a splicing coupler; and

[0131] FIGS. **12**A-**12**I are various views showing an ornamental design of a beam used in association with either the corner key coupler, the anchor coupler or the splice coupler.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0132] Referring now to FIGS. **1**A-**12**I, a system and method for constructing a structure **10** is shown. In the illustration being described, the structure **10** defines at least one of a lanai, screen enclosure, carport, walkway cover or other outdoor or indoor framed structure. In the illustration being described, the structure **10** is a lanai frame **12** that supports a mesh screen **14** of the type conventionally known. The structure **10** is a lanai that is attached to a building **16**,

such as a house, office or other structure, as illustrated in FIGS. **1**A-**1**C. One significant advantage of the structure **10** is that it reduces or eliminates a number of vertical and horizontal beams that were traditionally required in the past so that it provides relatively large viewing areas VA that are unobstructed by beam structure. Of course, the structure **10** also requires fewer beams. Consequently, the structure **10** is less expensive than comparable wide view systems of the past. This is advantageous, for example, when people are located inside the lanai and viewing the environment outside of the lanai. For ease of illustration, the viewing area is labeled VA in FIGS. **1**A and **1**B.

[0133] The embodiments illustrated in FIGS. **1**A and **1**B illustrate the contrast between a screen wall that defines a large viewing area VA and one that does not. For example, FIG. **1**A illustrates a screen wall **14***a* that defines a side of the lanai structure **10**. Note that other than the primary horizontal support beam **11** and lateral support beam **22**, there are no horizontal or vertical support beams or columns that are necessary to support the screen wall **14***a* in FIG. **1**A. In contrast, note in FIG. **1**B that a side wall **18** is defined by a plurality of screens **14***b* that are supported by a plurality of vertical and horizontal beams **20** and **21**, respectively. Note the difference in FIGS. **1**A and **1**B, with the wall **18** in FIG. **1**B being typical of the prior art. The embodiments described and claimed herein advantageously permit an entire wall to be formed and defined by the screen **14** while reducing or eliminating vertical or horizontal support beams of the past, thereby providing the large viewing area VA.

[0134] The structure **10** is typically mounted to a support structure, such as a concrete or cement slab and/or the building **16** to which it is attached. Details of the structure **10** and its various components will now be described.

[0135] For ease of illustration, FIG. **1**C is a view taken in the direction of arrow A in FIG. **1**A showing a plurality of vertical beams **22** and **24** that extend from a surface or support structure **26**, such as a concrete slab, and that are coupled to at least one or a plurality of horizontal beams **28** and **30** as shown. In the illustration being described, the structure **10** comprises at least one or a plurality of beams, such as beams **11**, **20**, **21**, **22**, **24**, **28** and **30**. The structure **10** further comprises at least one or a plurality of internal couplers **32**, **34** and **36** as shown in FIG. **1**C. In the illustration being described, note that the at least one or a plurality of internal couplers **32**, **34** and **36** are received inside the beam structures **22**, **24**, **28** and **30** as shown. For ease of illustration, the beams **22**, **24**, **28** and **30** shown in FIG. **1**C are partially fragmented to show the at least one or a plurality of internal couplers **32**, **34** and **36**. It should be understood that the beams **11**, **20**, **21**, **22**, **24**, **28** and **30** receive the at least one or a plurality of internal couplers **32**, **34** and **36** and are fastened thereto. The at least one or a plurality of internal couplers **32**, **34** and **36** are positioned inside the beams and not visible to the naked eye. In the illustration being described, the at least one coupler **32** is a corner coupler and couples two beams, such as beams **22** and **30**, together such that they are oriented relative to each other at an angle B of approximately **90** degrees as illustrated in FIG. **1**C. Details of the corner key or corner coupler **32** are illustrated in FIGS. **2**A-**2**E, which will now be described. FIG. **2**E is an enlarged view after the corner coupling **32** is mounted in the beams **24** and **28**.

[0136] The at least one splicing coupler **34** is generally elongated and linear and couples two beams, such as beams **28** and **30**, together as illustrated in FIG. **1**C. Note, for example, the beams **28** and **30** are coupled together using a splice coupler **34** in accordance with one embodiment of the invention. Details of the at least one coupler **34** are illustrated in FIGS. **5**A-**5**E. Finally, the at least one support coupler **36** supports or secures at least one beam to a support structure, such as the building **16** of the surface or support structure **26**. FIG. **1**C illustrates the at least one or a plurality of internal couplers **36** mounted to the surface or support structure **26** and the beams **22** and **24** mounted thereon. The details of the at least one coupler **36** are shown in FIGS. **6**A-**7**E.

[0137] Referring now to FIG. **2**A, details of the at least one coupler **32** will now be described. In the illustration being described, the at least one coupler **32** comprises a body having a first portion **32***a* and a generally orthogonal second portion **32***b*, each of which generally comprises an I-beam or H-beam shape in cross-section (depending on viewing orientation) as illustrated in FIG. **3**. Note that each of the embodiments of the at least one or a plurality of internal couplers **32**, **34** and **36** comprises a similar cross-sectional configuration.

[0138] For ease of description, the shape, configuration and operation of the first portion **32***a* and second portion **32***b* will be described, with it being understood that the couplers **34** and **36** of the other embodiments described herein have the same or generally similar cross-sectional shape and operate and function in the same or generally similar manner as that which is now being described in FIGS. **2**A-**2**E.

[0139] For ease of illustration, the at least one coupler **32** is shown in FIG. **2**A, with it being understood that the at least one coupler **32** is a corner key or corner coupler that couples beams **24** and **28** together to form an elbow or corner. The at least one coupler **32** has the first portion **32***a* that is received in a beam end **24***a* of the vertical beam **24**. Likewise, the at least one coupler **32** comprises the second portion **32***b* that is received in a beam end **28***a* of the horizontal beam **28**. In the illustration being described, the coupler portions **32***a* and **32***b* are each generally in the shape of an I in cross-section and are received inside the beams **24** and **28**. For ease of manufacturing, the at least one coupler **32** is comprised of the first portion **32***a* and the second portion **32***b* as illustrated in FIG. **2**A. The portions **32***a* and **32***b* comprise ends **32***a***1** and **32***b***1** (FIG. **2**A) that are miter cut at approximately **45** degrees and then brought together in a fixture (not shown) and fastened together, such as by at least one weld **40** (FIG. **2**A), adhesive, screw, glue or other type of bond or fastener.

[0140] Referring back to FIGS. **2**A-**2**E, it should be understood that the portions **32***a* and **32***b* are sized and adapted to be press-fit or fit snugly into the ends **24***a* and **28***a*, respectively. Notice in the sectional view in FIG. **3** that the coupler portion, such as coupler portion **32***b*, is adapted and sized to be inserted into a beam (beam **28** in the illustration). Preferably, the at least one coupler **32** is sized, shaped and adapted to be press-fit into the beams **24** and **28** or otherwise fit snugly therein. It has been found that the at least one or a plurality of internal couplers **32**, **34** and **36** increase an overall strength of the spanning beam. The inventor has found that increasing the internal enforcement/reinforcement length allows for a greater transfer of load to the substrate or beam.

[0141] In the illustration being described, each of the beams **24** and **28** (FIG. **3**) comprises a plurality of internal

wall surfaces, some of which either contact or become juxtaposed next to at least a portion of the at least one coupler **32**. For example, the beam **28** comprises a plurality of beam walls **28***a*, **28***b*, **28***c* and **28***d* (FIG. **3**) having internal beam wall surfaces **28***a***1**, **28***b***1**, **28***c***1** and **28***d***1**, respectively. These walls **28***a*-**28***d* cooperate to define an aperture **42** into which the portion **32***b* may be situated. As mentioned earlier herein, the at least one coupler **32** is adapted and dimensioned to be received in the aperture **42** and comprises a plurality of coupling surfaces described herein that become positioned or juxtaposed in operative relationship with the plurality of internal wall surfaces **28***a***1**-**28***d***1** of the at least one support beam **28**.

[0142] As best illustrated in FIGS. **2**A and **3** and as mentioned earlier herein, note that each of the at least one or plurality of couplers **32**, **34** and **36** have a cross-sectional shape that is generally in the form of an I or an H depending on one's viewing angle. The first and second portions **32***a* and **32***b* of the at least one coupler **32** cooperate to generally define an L-shape as shown in FIGS. **2**A-**2**E and **9**A-**9**H, and this predetermined configuration will now be described relative to FIG. **3**.

[0143] As previously mentioned, each of the at least one or plurality of couplers **32**, **34** and **36** have a generally common cross-sectional configuration, although they could be slightly different in size, dimension or shape depending on the beam into which they are received. For ease of description, the configuration, mounting, shape and operation of the at least one coupler **32** and beam **28** will be described. The second portion **32***b* comprises a first flange **44**, a second flange **46** and a rib or web **48** that is monolithically formed with the first and second flanges **44** and **46** as shown in FIG. **3**. Note that the flanges **44** and **46** are generally U-shaped (as viewed in FIG. **3**) in cross-section, with their openings facing each other. In this regard, note that the first flange **44** is integral or monolithically formed in a first end **48***a* of the rib **48** and the second flange **46** is integral and monolithically formed with a second end **48***b* of the rib **48**.

[0144] The flanges **44** and **46** have a first elongated portion **44***a* and **46***a*, respectively, which are generally parallel to each other and generally perpendicular to the rib **48**. The flange **44** comprises a monolithic or integral first flange wall **44***b* and a second flange wall **44***c*, both of which are generally parallel to the rib **48** as shown. The flange walls **44***b* and **44***c* are integrally or monolithically formed and coupled to the flange elongated portion **44***a* by beveled or truncated wall portions **44***d* and **44***e*, respectively, as shown. The second flange **46** also comprises a third flange wall **46***b* and a fourth flange wall **46***c*, both of which are generally parallel to the rib **48**. Note that the third and fourth flange walls **46***b* and **46***c* are also integrally or monolithically formed with the first elongated portion **46***a* by a truncated or beveled portion **46***d* and **46***e* as shown.

[0145] It is important to note that the beveled portion **44***d* comprises a surface **44***d***1** that cooperates with the interior surfaces **28***d***1** and **28***a***1** of the beam **28** to define an interior internal triangularly shaped aperture or channel **50**. Likewise, the beveled portion **44***e* comprises a surface **44***e***1** that cooperates with the interior surfaces **28***d***1** and **28***b***1** to define an interior aperture or channel **52**. The beveled portion **46***d* comprises a corner or surface **46***d***1** that cooperates with the interior surfaces **28***c***1** and **28***a***1** to define an interior aperture or channel **54**. Finally, the beveled portion **46***e* comprises a surface **46***e***1** that cooperates with the interior surfaces **28***c***1** and **28***b***1** to define the interior generally rectangular shaped and elongated aperture or channel **56**.

[0146] In the illustration being described, the channels **50**-**56** generally extend in the beam **28** the lengths L**1** and L**2** (FIG. **2**B) of the portions **32***a* and **32***b*. Thus, the channels **50**-**56** for the corner coupler **32** extend a length L**3** and L**4** (FIG. **2**A).

[0147] It is important to note that the truncated portions **44***d*, **44***e*, **46***d* and **46***e* all facilitate defining the interior channels **50**-**56**, respectively, that have or define a predetermined shape. The channels **50**-**56** are adapted to accommodate an internal beam structure, such as an internal beam structure **60** (shown in the enlarged view in FIG. **3**) of the at least one or plurality of support beams **22**, **24**, **28** and **30**. In the illustration being described, the internal beam structure **60** (FIG. **3**) may comprise a spline groove channel wall or projection **62** that cooperates with a flange **64** to define a first spline groove or channel **66** for receiving the screen **14** and a conventional spline (not shown) for retaining this screen **14** in the spline groove or channel **66**. The spline groove or channel **66** opens in a direction of arrow C in FIG. **3**. Note that the spline groove channel wall or projection **62** extends into and is accommodated by the interior aperture or channel **52** of the beam **28** as illustrated. The beam **28** has a second projecting portion **70** that cooperates with a flange **72** to define a second spline groove or channel **74**. The portion **70** also extends into the area **68** as shown in FIG. **3** and into the aperture or channel **54** as illustrated in FIG. **3**. It should be appreciated that the beam **28** in this example has only two spline grooves or channels **66** and **74** (FIGS. **3** and **4**), but more or fewer spline grooves or channels could be provided. It should be understood that in the prior art, the beams typically had a spline groove used for either a roof screen or wall screen, but not both. In fact, it was not uncommon that a second beam structure, such as a 1"×2" beam having a spline groove had to be mounted to a primary beam to provide a spline groove for the wall screen.

[0148] Advantageously, the at least one corner coupler **32** is adapted, shaped and sized to accommodate the internal beam structure **60** and it has been found that the beveled corners facilitate inserting the at least one corner coupler **32** into the beams **24** and **28**. It is significant to note that the spline groove or channel **66**, for example, is located on the wall **28***b* and faces outward from the fascia wall surface **28***b***2** in the direction of arrow C as illustrated in FIG. **3**. In contrast, the spline groove or channel **74** is located catty-corner or generally diagonally to the spline groove or channel **66** and opens in a direction facing arrow D (FIG. **3**), which is generally orthogonal to the direction C of channel **66**. This different orientation of spline grooves or channels **66** and **74** enables the beam **28** to accommodate the vertical wall screens **14***b* (FIG. **1**A) and the angled or horizontal ceiling screen **14***c*. The embodiments shown and described herein provide the beam **28** that has spline grooves **66** and **74** for the wall and roof screen, without the need of additional beam or extrusion structures.

[0149] FIG. **4** shows a typical beam **28** in the illustration being described. In the illustration, the beam **28** is 4"×8" and of varying lengths. The plurality of internal couplers **32**, **34** and **36** and the beam **28**, as well as the other beams shown and described herein, are made of aluminum. Likewise, the at least one or a plurality of internal couplers **32**, **34** and **36** are generally integral or monolithically formed or manufac-

tured and are made of aluminum, but could be made of other material, such as steel, metal alloys or any other suitable metal.

[0150] Advantageously, the at least one or a plurality of internal couplers **32**, **34** and **36** are adapted, sized and shaped to accommodate the internal beam structure **60** of the beam being used. While the embodiment being shown shows that each of the flanges **44** and **46** have multiple truncated corners, it should be appreciated that each flange **44** and **46** may be provided with only one truncated corner, depending on the beam **28** being used. If the beam **28** has other internal beam structures that need to be accommodated, then the corners of the flanges **44** and **46** or other portions of the coupler **32** may be truncated, recessed or indented so that accommodating apertures or channels can be provided.

[0151] FIGS. **2**B-**2**E illustrate the assembly of the structure using the corner key coupler **32**. In the illustration being described, note that the beams **24** and **28** have the mitered or angled ends **24***a* and **28***a* that receive the first portion **32***a* and the second portion **32***b,* respectively. The second portion **32***b* of the coupler **32** is guided into and received in the end **28***a* of the beam **28** and the first portion **32***a* of the coupler **32** is guided into and received in the end **24***a* of the beam **24**, as illustrated in FIGS. **2**C and **2**D, respectively. As illustrated in FIG. **2**C, after the second portion **32***b* is received in the beam **28**, the screws or fasteners **80** are used to fasten the beam **28** to the coupler **32** as shown. Likewise, after the first portion **32***a* is received in the beam **24**, the screws or fasteners **80** are used to secure the beam **24** to the first portion **32***a* as illustrated in FIG. **2**D. Once these parts are assembled, the vertical beam **24** is coupled to the beam **28**, and they form generally a ninety degree (90°) angle to define a corner of the structure **10**.

[0152] It is important to note the positioning of the screws or fasteners **80**, which is a unique feature of the embodiments. In this regard, note that beam **28** has the generally opposing end walls **28***c* and **28***d* (FIG. **3**) that are typically oriented as illustrated in FIG. **3** and fascia walls **28***a* and **28***b* that are relatively longer and define side walls or fascia of the beam **28**. Note that none of the screws or fasteners **80** are screwed into the fascia walls **28***a* and **28***b* when coupling the corner coupler **32** to the beam **28**. As best illustrated in FIGS. **2**A-**2**E, after the corner coupler **32** is received in the ends **24***a* and **28***a* of the beams **24** and **28**, respectively, the screws or fasteners **80** are used to secure the beams **24** and **28** to the corner coupler **32**. Note also that the screws or fasteners **80** extend through one of the beam walls **28***c* and **28***d.* In this regard, note that the screws or fasteners **80** only extend through one of the end walls, such as wall **28***c* or wall **28***d* of beam **28**, and into the flanges **44** and **46** (FIG. **3**) as shown. Likewise, beam **24** is similarly secured with the screws or fasteners **80** to the first portion **32***a* of the coupler **32**.

[0153] In contrast, it was not uncommon in the prior art that through-bolts were mounted completely through the fascia or side faces, such as ends or fascia walls **28***a* and **28***b* of beam **28**, which is aesthetically unpleasing.

[0154] Advantageously, the embodiment being described eliminates or reduces the need for such through-bolts and fascia fasteners.

[0155] After the screws or fasteners **80** have secured the beams **24** and **28** to the corner key or corner coupler **32**, as illustrated in FIGS. **2**D and **2**E, note that the joint between the beams **24** and **28** increases the overall strength and support of the structure **10** and increases the lateral support. Advantageously, the embodiment being described may reduce or eliminate the need for traditional tie-down cables in view of the increased strength and resilience of the improved coupling between the beams **24** and **28**.

[0156] It is important to note that the couplers **32**, **34** and **36** and, for example, the first and second portions **32***a* and **32***b,* are sized and adapted depending upon a plurality of factors, including the desired overall span length, such as an overall desired length of beams **28** and **30**. In this regard, note that the first portion **32***a* and second portion **32***b* of the corner coupler **32** have the lengths L**1** and L**2**, respectively, that are generally the same in the illustration being described. It should be understood, however, that these lengths L**1** and L**2** could be different. In general, the couplers **32**, **34** and **36** are dimensioned and sized based upon engineering requirements for the building or structure **16**. The coupler **34** has a length L**5** (FIG. **5**A) and the coupler **36** has a length L**6** (FIG. **6**A). These lengths are selected depending upon several factors, such as an overall span length, such as beams **28** and **30**, beam dimensions, and, for example, distance from the building **16**. One predominate factor is the overall span length of the beams **28** and **30**. In general, the portions **32***a* and **32***b* may be increased or decreased in response to a longer or shorter, respectively, span length. Again, various factors influence the size, length and/or shape of the couplers **32**, **34** and **36** based on design load, distance from the building **16**, height and length of the structure **10** walls.

[0157] After the beams **28** and **30** are coupled together, the coupler **32** is not visible to the naked eye as illustrated in FIG. **2**E. Note also that the fascia or sides, such as side wall or fascia wall **28***a* and side wall or fascia wall **28***b* (FIG. **3**), do not have any visible screws or fasteners **80**, which is more aesthetically pleasing compared to prior art assemblies.

[0158] Referring now to FIG. **5**A, the elongated splicing coupler **34'** is shown. Like parts for this embodiment and for the embodiment showing the coupler **36'** are identified with the same part numbers, except a prime mark ("'") for the splicing coupler **34'** embodiment and **36'** for the coupler **36'** embodiment have been added. As illustrated in FIGS. **5**A-**5**E, note that generally equal portions **34***a'* and **34***b'* of the elongated coupler **34'** are received in the beams **28'** and **30'**, respectively, and the screws or fasteners **80'** (FIGS. **5**B-**5**E) are used to secure them together as illustrated. The coupler **34'** in the illustration being described has the same or substantially similar generally I or H shape and cross-sectional configuration as the cross-sectional first and second portions **32***a* and **32***b* of the coupler **32**.

[0159] The coupler **34'** is adapted and sized to be received in the beams **28'** and **30'** and splice them as illustrated in FIGS. **2**C and **5**A-**5**E. Once generally equal parts of the coupler **34'** are received in the beams **28'** and **30'**, the screws or fasteners **80'** secure the beams **28'** and **30'** to the coupler **34'** in a manner similar to the corner key coupler **32** described earlier herein. As mentioned, the coupler **34'** has a general I or H shape depending on orientation as with the prior embodiments and has generally U-shaped flanges **44'** and **46'**, with beveled corners or surfaces **44***d***1'**, **44***e***1'**, **46***d***1'** and **46***e***1'**, as with the embodiment described relative to the corner key coupler **32'**. Again, a length L**5** (FIG. **5**A) of the coupler **34'** is directly related to a desired overall span length of the beams **28'** and **30'** when they are coupled together. In other words, the length L**5** is increased for greater desired

span lengths and decreased for lesser span lengths, depending on the building structure **10'** or the overall desired span length of the joined beams **28'** and **30'**.

[0160] It should be understood that while the embodiment illustrated shows only one coupler **34'** coupling the beams **28'** and **30'**, multiple couplers **34'** could be used in an overall span. Shorter couplers **34'** are required for shorter lengths, whereas longer couplers **34'** or multiple couplers **34'** may be required for longer lengths. Again, the overall length and size of the coupler **34'** is selected depending upon the size and dimensions of the beams **28'** and **30'** and overall span length desired and the size of the structure **10'** being built.

[0161] The coupler **34'** comprises the first portion **34***a*' (FIGS. **5**B-**5**E) and the second portion **34***b* mentioned earlier that are received in the ends **28***b*' and **30***a*' of the beams **28'** and **30'**, respectively. The components and parts **28'**, **30'** and **34'** are moved relative to each other such that the portion **34***b*' is received in the end **30***a*' of the beam **30'** and the portion **34***a*' is received in the end **28***b*' of the beam **28'** as illustrated in FIGS. **5**C and **5**D. Once an end, such as end **28***b*' or end **30***a*', has been received on the first and second portions **34***a* and **34***b,* respectively, the screws or fasteners **80'** are used to secure the beams **28'** and **30'** to the coupler **34'** as shown. As with the previous embodiment being described relative to the corner key coupler **32**, note in FIG. **5**E that the coupler **34'** is not visible to the naked eye once the beams **28'** and **30'** are received on the coupler **34'** and the screws or fasteners **80'** secured thereto.

[0162] The intermediate or splicing coupler **34'** enables the coupling of beams **28'** and **30'** to provide an overall elongated beam which is beneficial for providing longer spans and increased large viewing aspect. In the illustration being described, the beams **28'** and **30'**, once spliced together, can span a predetermined length selected by the user. In the illustration, the length is typically less than 50 feet.

[0163] Note that in the prior art, beams of this length could only be achieved by increasing an overall size or dimension of the beam. For example, the wall thickness of the prior art beams was increased, which also typically increased the overall cost of the beam and structure.

[0164] Advantageously, the embodiments described herein can be used with beams, such as beams **28** and **30**, that have reduced wall thicknesses compared to that of the prior art. It should be understood that the couplers **32**, **34** and **36** could also be used with a split beam, such as the split beam shown or having the features of the beams shown in U.S. Pat. No. 7,877,962; U.S. Design Pat. Nos. D620,618; D620,619; D636,095; D666,743; D713,054 and D791,342, all of which are incorporated herein by reference and made a part hereof.

[0165] Another embodiment illustrates a support coupler **36"** (FIGS. **6**A-**6**E) that has a cross-sectional shape that is similar to the shape of the cross-sectional shape of the couplers **32** and **34**. In this embodiment, like parts are identified with the same part numbers as in prior embodiments and operate in substantially the same manner except that a double prime mark ("") has been added to the like part numbers for this embodiment. The coupler **36"** has a similar I-beam or H-beam shape in cross-section as in prior embodiments and further comprises an end plate or wall **90** that is situated on and fastened to a support, such as the surface or support structure **26"** of a concrete slab, patio deck, beam, building wall or other support surface onto which the coupler **36"** may be mounted using screws or fasteners **82**, as illustrated in FIGS. **6**B-**6**D. Note that a vertical or horizontal beam, such as beam **22**, is received and mounted on the coupler **36"** in a manner similar to the prior embodiments using the screws or fasteners **80"** as shown. In this illustration, the coupler **36"** has a length L**6** (FIG. **6**A) that is substantially shorter than the lengths L**1**-L**5** of the prior embodiments. It should be understood, however, that each of the lengths L**1**-L**6** could be longer or shorter and are selected in response to the beam size and dimension and the overall structural support needed.

[0166] As with the prior embodiments, once the beam, such as beam **22"**, is mounted to the surface or support structure **26"** with fasteners **82** (FIGS. **6**A-**6**D). The fasteners **80"** are used to secure the beam **22"** to the coupler **36"** as illustrated in FIGS. **6**A-**6**E. As shown in FIG. **6**E, the coupler **36"** itself is not visible to the naked eye.

[0167] As mentioned earlier, the coupler **36"** has a cross-sectional shape that is generally the same or similar to the cross-sectional shapes of the couplers **32** and **34** and functions and operates similarly as described earlier herein relative to FIGS. **1**-**5**E. One advantageous feature of the coupler **36"** is that it is adapted to be secured to any suitable support surface. In the illustrations being described in FIGS. **6**A-**6**E, the surface or support structure **26"** could be a patio deck, cement slab, building wall or other structure associated with building **16**. In the example in FIGS. **6**A-**6**E, the beam **22"** is mounted on the coupler **36"** and is generally vertical.

[0168] FIG. **6**F is an enlarged view of the coupler **36"** that shows the plate or wall **90** that has a plurality of internal aperture walls **9***a*-**92***d* that define a plurality of apertures **94***a*-**94***d,* respectively, for receiving the fasteners **82**. The coupler **36"** (FIG. **6**F) comprises the flanges **44***a"* and **46***a"* and the rib **48"**. The flanges **44***a"* and **46***a"* and rib **48"** operate and have generally the same shape, configuration and structure as the flanges **44***a* and **46***a* and rib **48** in the embodiment shown in FIG. **3** relative to the coupler **32**. What is unique about the coupler **36"** is that it has the plate or wall **90** integrally or monolithically formed or fastened to an end **36***a* by, for example, a weld or adhesive. The plurality of internal aperture walls **92***a*-**92***d* that define a plurality of apertures **94***a*-**94***d,* respectively, for receiving the fasteners **82** for securing or mounting the coupler **36"** to the support surface or structure.

[0169] FIGS. **7**A-**7**E show another embodiment wherein the coupler **36'"** is mounted directly to another beam, such as one of the joined beams **24'"** and **11'"** as illustrated in FIG. **7**A. Again, like parts are identified with the same part numbers as in prior art embodiments and operate in substantially the same manner except that a triple prime mark ("'") has been added to the part numbers of the like parts in this embodiment. Another beam, such as beam **92** (FIG. **7**A), may then be mounted on the coupler **36'"** using the fasteners **80'"**, thereby securing the beams **24'"**, **11'"** and **92** together as illustrated in FIGS. **7**A-**7**E. In the example, the beams **28'"** and **92** are generally horizontal. FIGS. **7**B-**7**E show views taken in the direction of arrow D in FIG. **7**A illustrating the corner key coupler **32'"** and the coupler **36'"** joining beams **24'"** and **11'"** as shown. Once the coupler **36'"** is mounted on the beams **24'"** and **11'"** using fasteners **80**, the beam **92** may be mounted on the coupler **36'"** as illustrated in FIGS. **7**B-**7**E and the screws or fasteners **80'"** are used to secure the beam **92** to the beams **2'4"** and **11'"** as shown.

[0170] FIG. **8** illustrates another application of the coupler **36'''**. In this embodiment, the coupler **36'''** is mounted directly to a gutter **16***a'''* or surface of the building structure **16'''** as shown. In this embodiment, the beam **11'''** is mounted to the coupler **36'''** which in turn is mounted to the gutter **16***a'''* or other structure of the building **16"** and supports the beam **11'''** in a generally horizontal plane. In the embodiment illustrated in FIGS. **7**A-**7**E, the beam **92** is generally horizontal and generally orthogonal to the beam **11'''** to which it is attached. In contrast, the embodiment illustrated in FIGS. **6**A-**6**E, the beam **92** lies in a generally vertical plane and provides a generally vertical support beam or column.

[0171] It should be understood that during construction of the structure **10** in one embodiment, the vertical beams **22** and **24** (FIG. **1**C) are mounted to the structure or building **16** using the coupler **36**. These vertical beams **22** and **24** are attached or secured to the horizontal beams **28** and **30** using the corner key couplers **32**. The beams **28** and **30** are attached to each other using the splice coupler **34**. Once the beams and couplers **22**-**36** are coupled together, they define the structure **10**. The mesh screen **14***a*, **14***b* may then be secured thereto, thereby providing a structure having a side or large viewing area VA.

[0172] FIGS. **9**A-**12**I show the ornamental design of the couplers **32**, **34** and **36** and the beam **11**, **22**, **24**, **28**, **30** and **92**.

[0173] FIG. **9**A is a top perspective view of a corner key coupler in accordance with one embodiment of the invention. FIG. **9**B is a bottom perspective view of the corner key coupler of FIG. **9**A. FIG. **9**C is a front view of the corner key coupler of FIG. **9**A, viewed in the direction of arrow A in FIG. **9**A. FIG. **9**D is a rear or back view of the corner key coupler of FIG. **9**A. FIG. **9**E is a right side view of the corner key coupler of FIG. **9**A. FIG. **9**F is a left side view of the corner key coupler of FIG. **9**A, viewed in the direction of arrow B in FIG. **9**A. FIG. **9**G is a top view of the corner key coupler of FIG. **9**A. FIG. **9**H is a bottom view of the corner key coupler of FIG. **9**A and FIG. **9**I is another top view of the corner key coupler with dashed lines to disclose indefinite length.

[0174] FIG. **10**A is a perspective view of an anchor coupler in accordance with another embodiment of the invention. FIG. **10**B is another perspective view of the anchor coupler of FIG. **10**A. FIG. **10**C is a front view of the anchor coupler of FIG. **10**A. FIG. **10**D is a rear or back view of the anchor coupler of FIG. **10**A. FIG. **10**E is a right side view of the anchor coupler of FIG. **10**A. FIG. **10**F is a left side view of the anchor coupler of FIG. **10**A. FIG. **10**G is a top view of the anchor coupler of FIG. **10**A. FIG. **10**H is a bottom view of the anchor coupler of FIG. **10**A and FIG. **10**I is another view of the anchor coupler of FIG. **10**A, shown upside down and illustrated with dashed lines to disclose indefinite length.

[0175] FIG. **11**A is a perspective view of a splice coupler in accordance with another embodiment of the invention. FIG. **11**B is another perspective view of the splice coupler of FIG. **11**A. FIG. **11**C is a front view of the splice coupler of FIG. **11**A. FIG. **11**D is a rear or back view of the splice coupler of FIG. **11**A. FIG. **11**E is a right side view of the splice coupler of FIG. **11**A. FIG. **11**F is a left side view of the splice coupler of FIG. **11**A. FIG. **11**G is a top view of the splice coupler of FIG. **11**A. FIG. **11**H is a bottom view of the splice coupler of FIG. **11**A and FIG. **11**I is another top view of the anchor coupler of FIG. **11**A with dashed lines to disclose indefinite length.

[0176] FIG. **12**A is a perspective view of a beam used in association with either the corner key coupler, the anchor coupler or the splice coupler with a middle portion broken away to disclose indefinite length. FIG. **12**B is a front view of the beam of FIG. **12**A. FIG. **12**C is a back view of the beam of FIG. **12**A. FIG. **12**D is a right side view of the beam of FIG. **12**A. FIG. **12**E is a left side view of the beam of FIG. **12**A. FIG. **12**F is a top view of the beam of FIG. **12**A. FIG. **12**G is a bottom view of the beam of FIG. **12**A. FIG. **12**H is another bottom view of the beam of FIG. **12**A with dashed lines to disclose indefinite length and FIG. **12**I is a perspective view of the splice coupler in a typical environment illustrating the use of the splice coupler coupling two beams together.

ADDITIONAL ADVANTAGES AND CONSIDERATIONS

[0177] Some additional advantages and considerations of the embodiments are listed below:

[0178] Eliminates need for through-bolts and fascial fasteners.

[0179] A length of the couplers **34** and **36** and corner coupler key **32** increases an overall span of beam.

[0180] The corner coupler **32** increases lateral support and may reduce or eliminate cable tie downs.

[0181] A position of spline groove eliminates need for separate and additional spline beams, such as the prior art 1"×2" beam that was typically mounted on the horizontal support beams.

[0182] The coupler **36** can be mounted to any internal coupler including a substrate.

[0183] The embodiments can be used with split beams and beams of U.S. Pat. No. 7,877,962; U.S. Design Pat. Nos. D620,618; D620,619; D636,095; D666,743; D713,054 and D791,342.

[0184] Design eliminates face screws and also bolts.

[0185] The hollow one piece beam having built in spline grooves like those shown in FIG. **3** eliminates the need for additional 1"×2".

[0186] The couplers **32**, **34** and **36** are not visible once installed in the beams.

[0187] An increase in overall strength, spanning length, and robustness is improved by the embodiments being described herein as well as the size, length and other dimensions of the couplers **32**, **34** and **36**.

[0188] The corner coupler **32** bonds and couples beams together to form a corner having plane and unobstructed fascia surfaces, which is aesthetically pleasing.

[0189] Advantageously, the embodiments shown and described herein could be used alone or together and/or in combination with one or more of the features covered by one or more of the claims set forth herein, including but not limited to one or more of the features or steps mentioned in the Summary of the Invention and the claims.

[0190] While the system, apparatus and method herein described constitute preferred embodiments of this invention, it is to be understood that the invention is not limited to this precise system, apparatus and method, and that changes may be made therein without departing from the scope of the invention which is defined in the appended claims.

What is claimed is:

1. (canceled)

2. A building system, comprising:

a first horizontal support beam and a second horizontal support beam each having at least two spline grooves formed therein;

a splicing coupler configured to be inserted into a pair of adjacent ends of the first and second horizontal support beams so as to couple the first and second horizontal support beams together along a common longitudinal axis with each of the first and second horizontal support beams having a respective free end located opposite from the respective pair of adjacent ends;

a first vertical support beam operatively coupled to the free end of the first horizontal support beam;

a second vertical support beam operatively coupled to the free end of the second horizontal support beam; and

at least one vertical wall screen mounted in at least one the respective at least two spline grooves of the first and second horizontal support beams,

wherein the first and second horizontal support beams and the first and second vertical support beams define a viewing area through the at least one vertical wall screen that is unobstructed by any support beam structure.

3. The building system of claim **2**, wherein each of the first and second horizontal support beams comprises:

a plurality of beam walls that define a pair of opposite first and second facia walls and a pair of opposite first and second end walls extending between the pair of first and second fascia walls.

4. The building system of claim **3**, wherein the at least two spline grooves of each of the first and second horizontal support beams comprises:

a first spline groove; and

a second spline groove located generally diagonally to the first spline groove.

5. The building system of claim **3**, wherein the at least two spline grooves of each of the first and second horizontal support beams comprises:

a first spline groove located on one of the first or second facia walls and facing outward from a fascia wall surface of the one of the first or second fascia walls; and

a second spline groove located on one of the first or second end walls and facing outward from an end wall surface of the one of the first or second end walls, the second spline groove being located generally diagonally to the first spline groove.

6. The building system of claim **4**,

wherein at least one of the first and second spline grooves of each of the first and second horizontal support beams defines an internal beam structure extending at least a part of a length of the respective first and second horizontal support beams.

7. The building system of claim **5**,

wherein at least one of the first and second spline grooves of each of the first and second horizontal support beams defines an internal beam structure extending at least a part of a length of the respective first and second horizontal support beams.

8. The building system of claim **4**,

wherein the plurality of beam walls of the respective first and second horizontal support beams defines a plurality of internal wall surfaces, respectively, that cooperate to define a beam aperture.

9. The building system of claim **8**,

wherein at least one of the respective first and second spline grooves of the first and second horizontal support beams has a respective portion that extends into the respective beam aperture.

10. The building system of claim **2**, further comprising:

at least one angled or horizontal ceiling screen mounted in at least one the respective at least two spline grooves of the first and second horizontal support beams.

11. The building system of claim **2**,

wherein the splicing coupler comprises a beam generally shaped as an I-beam having a first flange, a generally opposing second flange and a web joining the first and second flanges.

12. The building system of claim **2**,

wherein each of the first and second flanges is generally U-shaped in cross-section and comprises at least one beveled corner.

13. The building system of claim **3**, further comprising:

at least two fasteners for securing the first and second horizontal support beams to the splicing coupler,

wherein the at least two fasteners are mounted in one of the respective end walls of the first and second horizontal support beams.

14. A beam system for a screened enclosure, the system comprising:

an elongated beam having a beam aperture extending longitudinally therethrough, and at least two spline grooves each adjacent an edge of the elongated beam,

wherein each of the spline grooves include an outward facing opening and a recessed portion, wherein the opening is configured to receive an edge of a screen panel and a spline component to secure the screen panel to the beam.

15. The beam system of claim **14**, wherein a first exterior side of the elongated beam comprises a first spline groove that extends longitudinally along a length thereof, and a second exterior side adjacent to the first exterior side comprises a second spline groove that extends longitudinally along a length thereof.

16. The system of claim **15**, wherein the first exterior side and a third exterior side are sidewalls of the elongated beam each having a length less than the second exterior side and a fourth exterior side, which are top and bottom walls of the elongated beam, and wherein each of the third and fourth sides of the elongated beam are absent spline grooves.

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